

Subject Index

- absolute reaction rate theory 156
- accelerated cooled steels 353–8
- acicular ferrites 237–76
 - forging steels 273–4
 - growth 240–3
 - inoculation 267–75
 - lattice matches 245
 - morphology 237–40
 - nucleation 243–5
 - stereological effects 259–60
 - stress-affected 269
- activation energy 136–9
- additive reaction rule 168
- advanced bainitic steels 343–96
- allotriomorphic ferrites 39, 262–5
- alloys
 - carbides 100–1, 108–14
 - inoculated 274–5
 - iron 397, 402–3
- alpha + gamma phase fields 226–7
- aluminium oxide 248–50
- anelastic solids 401
- anisothermal transformations 234
 - kinetics 168
- anisotropic strain 219–20
- a-periodic step models 59
- applied stresses 206
- athermal martensitic transformations 185
- ausformed bainitic steels 378–80
- austempered ductile cast irons 389–95
- austenite
 - bainitic ferrites 230–2
 - decomposition 96–8
 - effect 166–8
 - grain size 290–1
 - one-dimensional growth 230–2
 - tempering 64–8
 - thickness 126–7
 - upper bainite heating 226–34
 - welding 260
- austenitisation 225–36
- autocatalysis 185–7
 - transformation 43–4
- autotempering 91
- Avarmi equation 164–6
- Aziz solute trapping function 158–9
- back-to-back IPS deformations 407
- Bain regions 37–8
- Bain strain 37, 44–7
- bainite structures 300–1
 - see also* crystallography
 - carbides 85–8
 - cast irons 388–96
 - ferrites 19–62
 - heating cementite 234–5
 - precipitation kinetics 74–5
- bainitic steels 347–53
 - see also* advanced bainitic steels
 - creep resistance 323–36
 - dieless drawn 366–8
 - fatigue resistance 310–22
 - industrial practices 15–16
 - weldability 397–8
- Baker-Nutting carbide stability diagrams 110
- Bauschinger effect 292
- Bd temperature 204–6
- bearing alloys 387–8
- biased sinks 336
- blocky austenite elimination 375–6
- boron 177–80, 254–9
- Burgers vectors 56–7
- C-curves 13
- carbide-free
 - high strength bainite steels 373–7
 - silicon rich rail steels 385–7
- carbides
 - alloys 100–1, 108–14
- chemical composition 85–8
 - enrichment 106–8
 - precipitation 63–90
- crystallography 76–85
 - kinetics 71–5
 - stress-affected 220
 - stability diagrams 110
- carbon

Subject Index

- carbide enrichment 107–8
 - concentration 9
 - distribution 71–2
 - equivalent 388, 398–9
 - partitioning 71–2, 150–2
 - redistribution 8
 - cast irons 388–96
- CCT *see* continuous cooling transformation diagrams
- cementite
 - bainitic ferrite heating 234–5
 - coarsening 98–100
 - composition 101–8
 - cooperative growth 161–2
 - habit planes 77
 - orientation relationship 76–7
 - precipitation kinetics 191–4
- Charpy test 298–300
- chemical composition
 - alloying elements 29–35
- carbides 85–8
- chemical driving forces 202–4
- chemical potential 118–22
- chemical rolling operations 358
- chemical segregation 182–4, 358
- chi-carbides 83–5
- Clausius-Clapyeron equation 216–17
- cleavage fracture paths 307
- coarsening of cementite 98–100
- cold cracking 398
- columnar bainite 279–81
- composition
 - advanced bainitic steels 344
 - alloy carbides 113
- cementite 101–8
- chemical 85–8
- concentration
 - carbon 9
 - extracted carbides 102
- constraint transformations 218–19
- continuous cooling transformation diagrams (CCT) 174–7
- continuously annealed steels 362–8
- control-rolled steels 348–58
- controlled forging 372
- cooperative growth 161–2
- copper precipitation hardening 113–14
- corrosion
 - fatigue 319–21
 - resistance stresses 321–3
- Cr–Mo steels 327–31
- Cr–MoV steels 329
- crack growth rate 314–18
- creep resistant bainitic steels 323–36
- tempering
 - bainite 380–2
 - orientation changes 381–2
- crystallography
- carbide precipitation 76–85
 - early research 5–6
 - lath of bainite 58–9
 - morphology 19–26
 - phenomenological theory 46–52
 - sheaves 35–44, 58–9
 - texture 350–3
 - theory 44–59
- cyclic hardening 313–14
- cyclic softening 316–17
- Debye theory 400
- decarbonisation supersaturated ferrites 191
- decomposition austenite 96–8
- deformations 46, 55, 407
 - Bd temperature 204–6
- deviations from equilibrium 117–18
- dieless drawn bainitic steels 366–8
- diffusion field factors 156–7
- discovery of bainite 2–4
- dislocation density 26–9, 70–1
- distribution of carbon 71–2
- driving forces 202–4
- dual phase steels 358–68
- ductility 296–8
- Ehrenfest classification 408
- electrical resistance 399–400
- elimination of blocky austenite 375–6
- embrittlement tempering 307–10
- empirical equation, bainite-start temperature 140–2
- endurance limit 313
- energy
 - activation 136–9
 - Gibbs free 118–19, 130–9
 - stored 120–2
 - strain 81, 121
- enhanced Cr–Mo bainitic steels 329–31
- enrichment, carbides 106–8
- epsilon-carbides 81–2
- equilibrium, thermodynamics 117–18, 126–8
- eta-carbides 82–3
- evolution
 - bainite 129
 - nucleus 132–5
- externally applied stresses 206
- extracted carbides, concentration 102

Subject Index

- fatigue
 - crack growth rate 314–18
 - limit 311–12
 - resistance, bainitic steels 310–22
 - retained austenite 319
- FATT *see* fracture assessed impact transition temperature
- ferrites
 - see also* austenite; bainite...
 - cooperative growth 161–2
 - lower bainite precipitation 68–71
 - pearlite microstructures, alternatives 343–5
- Fick's first law 232–4
- forging steels
 - acicular ferrites 273–4
 - bainitic 370–2
- formation, hydrogen effects 403
- fracture assessed impact transition temperature (FATT) 369
- fracture mechanics, toughness 301–7

- Gibbs free energy 118–19, 130–9
- Gibbs-Thompson effect 113
- glissile-interface mobility functions 159
- grain
 - boundaries 282–3
 - size austenite 166–8, 260, 290–1
- granular bainite 277–9
- Griffith equation 305
- growth
 - acicular ferrites 240–3
 - interstitial solutes 122–6
 - mechanism 52–4
 - partial supersaturation 152–61
 - rate kinetics 129–88
 - reactions 408
 - sheaves 146
 - stability 153–5
 - thermodynamics 122–8
- habit planes 77
- Hall-Petch relationship 289–90
- hardening
 - alloy carbide precipitation 100–1
 - copper precipitation 113–14
 - cyclic 313–14
 - laser 318–19
 - secondary precipitation 170–1
 - superhardenability 180–1
- hardness 286–9
- HAZ *see* heat-affected zone
- heat treatments
 - austenite 226–34
 - cementite and bainitic ferrites 234–5
 - creep resistance 326–7, 332–3
 - irradiation-induced 235
 - upper bainite 226–34
- heat-affected zone (HAZ) 331–2, 397–8
- high formability steels 358–68
- high strength steels 373–82
- high-purity iron 397
- high-resolution studies 50–2
- historical
 - milestones 17
 - overview 1–18
- hydrogen 259, 403
- hydrostatic pressures 216–17

- ILS *see* invariant-line strain
- impact toughness 298–301
- inclusions
 - austenite grain size in welds 260
 - nucleation 245–60
- incomplete reaction phenomenon 6–8, 124–5
- inductive heating 367
- industrial practices 15–16
- inoculated acicular ferrite steels 269–75
- inoculated alloys 274–5
- intensification factors 302–6
- intercritical annealing 363, 365–6
- interfaces
 - autocatalysis 43–4
 - mobility 155–6
 - response functions 153–9
 - structures 57–8
- internal friction 401
- internal stresses 206–7, 401–2
- International Institute for Welding 398–9
- interphase precipitation 79–81
- interstitial solutes during growth 122–6
- invariant-line strain (ILS) 45–7
- invariant-plane strain (IPS) 46, 55, 407
- inverse bainite morphology 279–80
- IPS *see* invariant-plane strain
- iron
 - see also* cast iron
 - alloys 397
 - carbon phase diagrams 389
 - high-purity 397
 - nitrogen alloys 402–3
- irradiation-induced rapid heating 235
- isothermal transformations
 - kinetics 163–4
 - mixed microstructures 196–9

- Japanese Welding Engineering Society 398–9
- joints, transition metals 334–6

Subject Index

- KIC microstructure interpretation 302–6
- kinetics 12–15
 - carbide precipitation 71–5
 - cementite precipitation 191–4
 - growth rates 129–88
 - isothermal transformations 163–4
 - strength 94
 - tempering 94
- Koistinen and Marburger equation 185
- Kurdjumov-Sachs orientation 36–7, 58

- laser-hardened samples 318–19
- lath of bainite 19–26, 58–9
 - see also* crystallography
- lattice invariant shear 49
- lattice matches 245
- linear-elastic-fracture-mechanics (LEFM) 302
- lower acicular ferrites 265–8
- lower bainite 66–71, 189–200
 - ferrite precipitation 68–71
 - grain boundaries 282–3
- lower shelf regions 298

- magnetically induced bainite 404
- martensite
 - creep-resistant steels 333–4
 - interface mobility 155–6
 - tempering 199, 309–10
 - transformations 185–7
- Matas and Hehemann model 189–91
- mean field approximation 171
- mechanical
 - driving forces 202–4
 - properties 285–342
 - stability 207–18
- memory effect 235
- microhardness, bainite 288
- microstructures
 - see also* mixed...
 - bainite 59–61
 - prebainitic 401
 - stress intensification factor 302–6
 - stresses 214–16
 - tempering reactions 112–13
- midrib, bainite microstructure 59–61
- milestones, historical 17
- mixed microstructures
 - isothermal transformations 196–9
 - steels 339–40
- mobility functions 159
- modern bainitic steels 343–96
- morphology 19–23
 - acicular ferrites 237–40
 - bainite 277–84
- negligible partitioning local equilibrium (NP-LE) mode 31
- net atomic displacements 52
- neutral sinks 336
- Nishiyama-Wasserman orientation 36–7, 58–9
- nitrogen 254–8
- iron alloys 402–3
- nomenclature, transformation products 408
- NP-LE *see* negligible partitioning local equilibrium
- nucleation
 - acicular ferrites 243–5
 - bainite 139–40
 - evolution 132–5
 - mechanisms 135–9
 - rate 139, 141
 - reactions 408
 - role of inclusions 245–60
 - thermodynamics 130–5
 - universal function 132

- one-dimensional growth 230–2
- orientations
 - cementite relationship 76–7
 - creep tempering 381–2
 - Kurdjumov-Sachs 36–7, 58
 - origins 1–18

- P-LE *see* partitioning local equilibrium
- parabolic thickening rate constant 232–4
- paraequilibrium 10–11, 119–20
- Paris Law 315, 318
- partial supersaturation 152–61
- partially bainitic steels 185–7
- particle formation 52–4
- partitioning, carbon 71–2, 150–2
- partitioning local equilibrium (P-LE) mode 30
- pearlite microstructures, alternatives 343–5
- pearlitic bainite 281–2
- Péclet number 143–5
- perovskite structures 248
- phase
 - equilibrium 111
 - fields 226–7
 - transformations 408
- phenomenological theory 46–52
- phosphorus 252–4
- pin-ring tests 384–5
- pipeline steels 353–5
- plasticity 26–9, 201, 207–14
- plate
 - lengthening theory 143–5
 - steels 353–5
 - thickness 23–6

Subject Index

- point sites 265
- prebainitic microstructures 401
- precipitation
 - alloy carbides 100–1
 - carbides 63–90, 220
 - hardening with copper 113–14
 - interphase 79–81
 - kinetics 73–5, 191–4
 - lower bainitic ferrites 68–71
 - secondary hardening steels 170–1
- principal distortions 45
- process parameters rolling operations 355–8
- proof stress ultimate tensile strength ratio 293–6, 314

- quantitative estimation of transition temperatures 194–6
- quantitative transition models 191–6
- quasi-cleavage 351

- rail steels 382–8
- rapid cooling control-rolled steels 353–8
- rapid heating, irradiation-induced 235
- rare earth elements 177–80
- ratio, proof stress to ultimate tensile strength 293–6
- redistribution
 - carbon 8
 - substitutional solutes 95–6
- reduced-activation alloys 337
- reduced-activation steels 336–9
- regenerative heat treatments 332–3
- remnant life prediction 103–6
- residual austenite 228–9
 - precipitation kinetics 73–4
- residual stresses 401–2
 - constraint transformation 218–19
- resistance
 - creep 323–36
 - fatigue 310–22
 - stresses 321–3
- retained austenite
 - ductility 297–8
 - fatigue 319
 - mechanical stability 217–18
- reversible temper embrittlement 307–9
- role of inclusions, nucleation 245–60
- rolled steels 348–58

- secondary hardening
 - alloy carbide precipitation 100–1

- steels precipitation 170–1
- segregation
 - chemical 182–4
 - rolled steels 358
- shape changes
 - further considerations 51–6
 - high-resolution studies 50–2
- superledge mechanism 56–7
- shear, lattice invariant 49
- sheaves 19–26
 - bainite, growth rate 146
 - crystallography 35–44, 58–9
- silicon rich rail steels, carbide-free 385–7
- simultaneous transformations 169–80
- single invariant-plane strain 407
- smooth samples 311–14
- solid-state transformations 409
- solute drag 147–50
- solute trapping law 157–9
- stability of growth 153–5
- standard variant 48
- start temperatures
 - bainite 140–2
 - transformations 131–2
- steel production technology 274–5
- stereology 25–6
- acicular ferrites 259–60
- stored energy 120–2
- strain 201–24
 - acicular ferrite transformations 269
 - energy 81, 121
 - induced transformations 206
 - invariant-plane 46, 55
 - relief energy 81
- single invariant-plane 407
 - tempered bainitic steels 380
- strength
 - bainite 286–93
 - differential effect 291–2
 - modern bainitic steels 345–7
 - temperature dependence 293
 - tempering 291
 - tensile 289–90
 - ultimate tensile 293–6
- stress-affected
 - acicular ferrites 269
 - carbide precipitation 220
- stress-assisted transformations 206
- stresses 201–24
 - corrosion resistance 321–3
 - intensification factors 302–6
 - internal 206–7, 401–2
 - microstructure 214–16
- structural steels 271–3

Subject Index

- sub-units, bainite growth rate 146–7
- substitutional alloying elements 29–34
- substitutional solutes
 - during growth 122
 - redistribution 95–6
- sulphur 177–80, 250–2
- superhardenability 180–1
- superledge mechanisms 56–7
- supersaturated ferrites 150–2, 191

- temperature
 - see also* time-temperature-transformation diagrams
 - bainite-start 140–2
 - Bd 204–6
 - strength dependence 293
- transformation-start 131–2
- tempering
 - bainite 91–116, 380–2
 - creep 380–2
 - embrittlement 307–10
 - kinetics 94
 - martensite 199, 309–10
 - orientation changes 381–2
 - reactions, microstructure 112–13
 - steels containing austenite 64–8
 - strain 380
 - strength 291
- tensile strength 289–90
- textures, crystallographic 350–3
- thermal history assessment 105
- thermodynamics 117–28
 - early research 8–10
 - equilibrium 117–18, 126–8
 - growth 122–8
 - nucleation 130–5
- thermomechanical high strength steels 377–82
- thickness of bainite plates 23–6
- thin-plate martensite 61
- three phase crystallography 77–8
- time-temperature-transformation (TTT)
 - diagrams 11, 13, 123, 171–4
- titanium 254–8
 - oxide 248–50
- toughness, fracture mechanics 301–7

- track materials 382–7
- transformation induced plasticity (TRIP) effect 362–8, 374
- transformations
 - anisotropic strain 219–20
 - autocatalysis 43–4
 - constrained residual stresses 218–19
 - intercritical annealing 365–6
 - kinetics 163–8
 - partial supersaturation 159–61
 - phase 408
 - plasticity 201, 219–20
 - products 260–5, 408
 - residual stresses 218–19
 - simultaneous 169–80
 - solid-state 409
 - start temperature 131–2
 - steels 405–10
 - stored energy 120–2
 - strain induced 206
 - stress-assisted 206
- time-temperature diagrams 11, 13, 123, 171–4
- transitions 189–200
 - metal joints 334–6
 - model 191–6
- temperature 194–6
- TRIP *see* transformation induced plasticity
- triple phase steels 362
- TTT *see* time-temperature-transformations
- tungsten-strengthened steels 331–2

- ULCB *see* ultra-low-carbon bainitic
- ultimate tensile strength 293–6
- ultra-low-carbon bainitic (ULCB) steels 368–70
- universal nucleation function 132
- upper bainite 63–6, 189–200
- upper shelf regions 298

- variant selection 353
- Vicker's hardness 93

- weld inclusions 260
- weldability, bainitic steels 397–8
- wheels 387