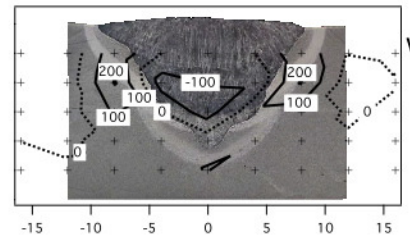
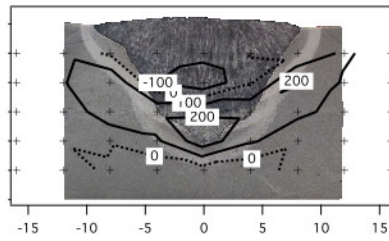
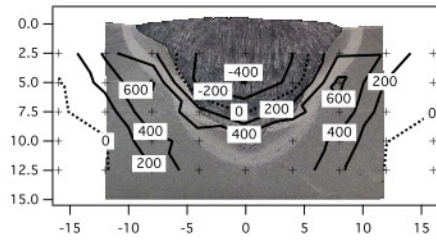


Longitudinal

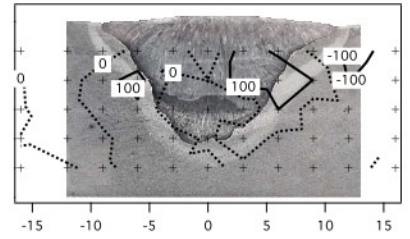
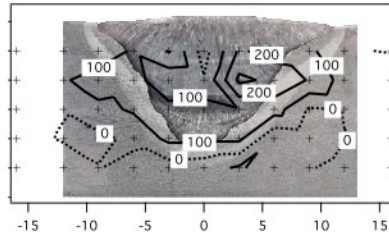
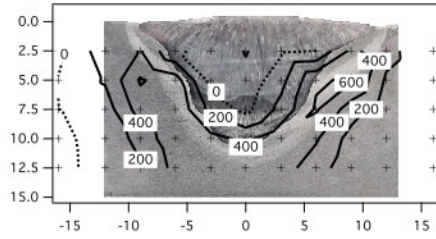
Transverse

Normal

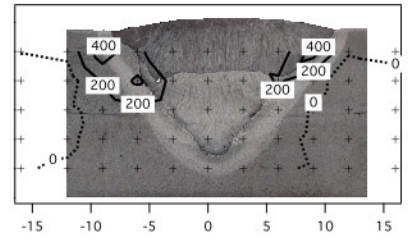
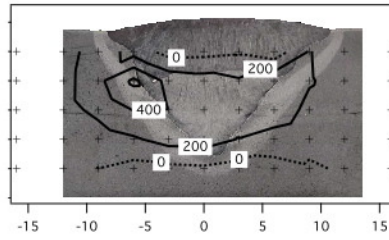
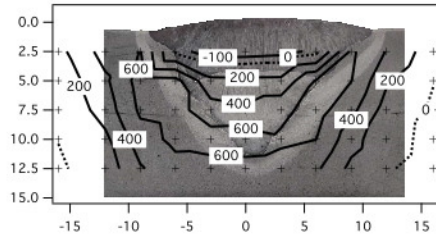
Distance from top surface (mm)



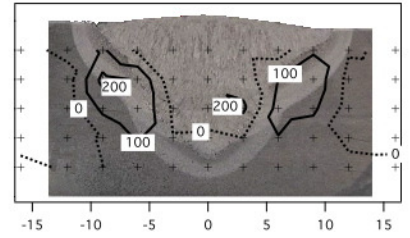
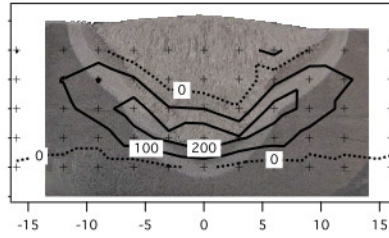
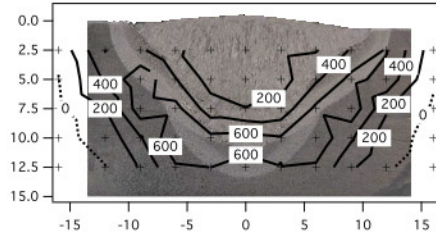
weld
1



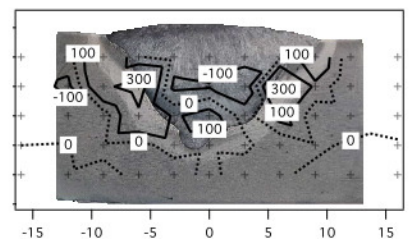
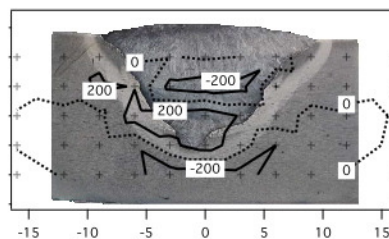
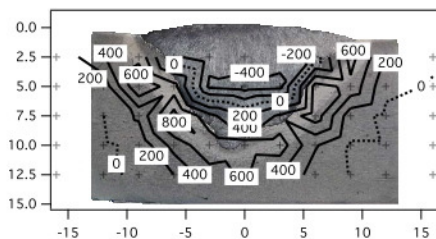
2



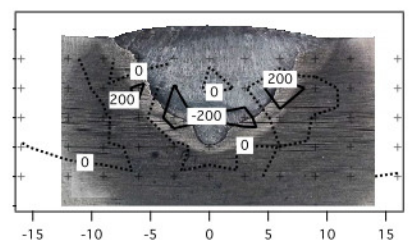
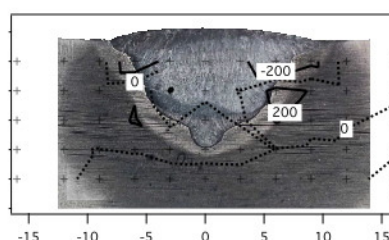
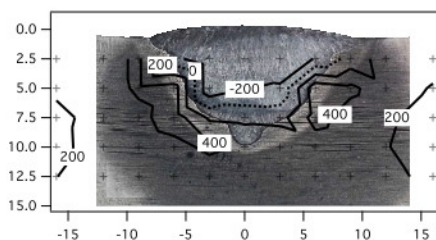
3



4



5



6

Distance from weld centreline (mm)