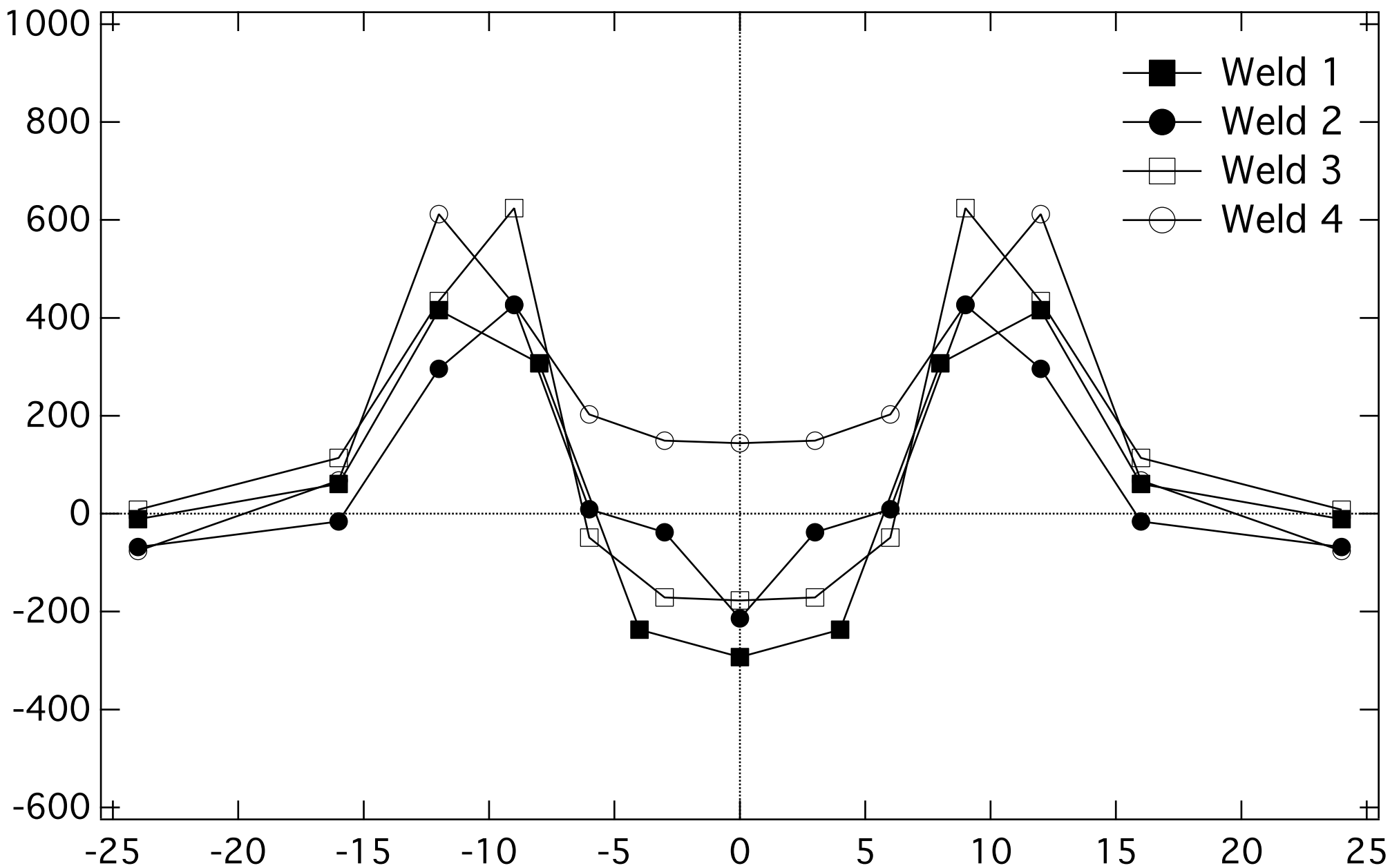


Residual Stress (MPa)

- Weld 1
- Weld 2
- Weld 3
- Weld 4



Distance from weld centreline (mm)