

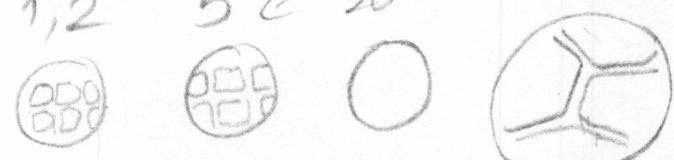
# Sall's Thesis

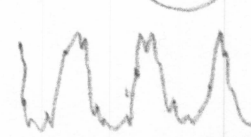
1. Introduction
2. ~~Decomp of SS~~ ~~spinodal~~ Thermodynamics ~~boundaries~~ ~~AP~~ Interpretation.
3. Sall's basis of AP (Ni M to follow) + Appendix

## Experimental

4. Ni Al AP TEM  
 Diff<sup>n</sup> crust  
 Spinodal + gb cellular etc. }  $\frac{1}{10}$

~~5. Ni Ti Al 2 alloys~~

5. Ni Cr Al<sub>1/2</sub> Good mismatch  
 $16\frac{1}{2}$  as-gf 1,2 5  $\leftarrow$  20+ 2 hours,  
 30/40% 

Rate of transf. 

6. Ni Al Ti X-ray  $0110$  high angle  
 2 alloys } 1350 }  
 } 1250 } vacancies  
 } 1050 }  
 1350 2  $\rightarrow$  5 625C

7. PE16  $\frac{1}{2}$  g+c  $2 \times \frac{1}{2}$  +2 +4



Exp ternary 9/5 Al, Ti 6th July 1979.  
 nickel-base alloy  
 As-quenched. Pulse let investigation.

Previous 16% min 8.55kV  
+ 1.37 pulse S = 1.57kV  
9.92 kV

	<u>12</u>		<u>14</u>		<u>16</u>		<u>18</u>		<u>20</u>	
8.1	0.97	1.12							1.62	1.87
8.2	0.98	1.14							1.64	1.89
8.3	1.00	1.15							1.66	1.91
8.4	1.01	1.16	1.18	1.36	1.34	1.56	1.51	1.74	1.68	1.94
8.5	1.02	1.18	1.19	1.37	1.36	1.58	1.53	1.77	1.70	1.96
8.6	1.03	1.19	1.20	1.39	1.38	1.60	1.55	1.79	1.72	1.98
8.7	1.04	1.20	1.22	1.41	1.39	1.61	1.57	1.81	1.74	2.01
8.8	1.06	1.22	1.23	1.42	1.41	1.64	1.58	1.83	1.76	2.03
8.9	1.07	1.23	1.25	1.44	1.42	1.65	1.60	1.85	1.78	2.05
9.0	1.08	1.25	1.26	1.45	1.44	1.67	1.62	1.87	1.80	2.08
9.1	1.09	1.26	1.27	1.47	1.46	1.70	1.64	1.89	1.82	2.10
9.2	1.10	1.27	1.29	1.49	1.47	1.71	1.66	1.91	1.84	2.12
9.3	1.12	1.29	1.30	1.50	1.49	1.73	1.67	1.93	1.86	2.15
9.4	1.13	1.30	1.32	1.52	1.50	1.74	1.69	1.95	1.88	2.17
9.5	1.14	1.32	1.33	1.53	1.52	1.76	1.71	1.97	1.90	2.19

Photos of 1.8 a)  $\frac{1}{4}$   $\frac{1}{2}$  1 2 4 4 2 1  $\frac{1}{2}$   $\frac{1}{4}$   
 8.42kV  
 $4 \times 10^{-5}$  We  
 bgpr  $6 \times 10^{-9}$   
 image medium bright.



12% 00 00 DD4

hydrogen.  
Time taken to get stable. Maybe repeat  
in case lost nickel in field.

Ended after 26 sectors  
2010 ions.

@ 9.30 kV  
+ 1.12 pulse 1.29 setting.  
total 10.52

14% to 04 00 DD4

begin @ 9.80  
1.26 kV 1.45 setting  
+ = 10.36 kV.

? some order.

Ended after 48 sectors = sectors data  
2074 ions

@ 9.20 kV  
+ 1.29 pulse setting 1.49  
total 10.49

15% to 08 00 DD4

begin @ 8.90  
1.42 setting 1.65  
10.32



169 ended after 6F sectors = sectors<sub>16</sub>  
2062 runs

a) 9.80 kV  
+ 1.64 pulse 1.67 setting  
total 10.44

186 to 00 00 DD4

begin a) ~~8.80~~ 70  
~~1.80~~ 57 S = 1.81  
10.27

stopped a) 95 sectors = sectors<sub>18</sub>  
2205 runs

8.80 kV  
+ 1.58 pulse setting 1.83  
total 10.38

206 to 10 00 DD4

begin a) 8.40 kV  
1.68 S = 1.94

ended a) 89 sectors = sectors<sub>20</sub>  
2016 runs

a) 8.45 kV  
+ 1.69 pulse setting 1.95  
total 10.14



22%

8.0	1.76	2.03
8.1	<del>1.78</del>	2.06
8.2	1.80	2.08
8.3	1.83	2.11
8.4	1.85	2.13
8.5	1.87	2.16
8.6	1.89	2.18

Begin @ total 9.90 kW

to 14 00 DD4

$$\begin{array}{r} 8.10 \text{ kW} \\ + 1.78 \text{ pulse} \\ \hline 9.88 \end{array} \quad S = 2.06$$

stopped EO sectors  
2195 units

$$\begin{array}{r} 8.10 \text{ kW} \\ + 1.78 \text{ pulse} \\ \hline 9.88 \end{array} \quad S = 2.06$$

16% Begin

@ 9.70 kW

to @ 8.6 kW

$$\begin{array}{r} 1.34 \text{ pulse} \\ \hline 9.74 \end{array} \quad \text{set } 1.56$$

18 00 DD4

end @ 8.85 kW

$$\begin{array}{r} + 1.415 \text{ pulse setting } 1.645 \\ \hline \text{total } 10.265 \end{array}$$

105 sectors =  
2105 units

sector data



129

to 1C 00

Begin @ 9.00  
1.08

10.08 S=1.25

1460 KV A. High Al disappeared.

Fast and reg. rate noted for 20/22<sup>90</sup> pulse,  
not so for 46 etc. Etching in both cases.

~~109~~

~~2047~~ end after 12A sectors = sectors data  
2047 runs

a) 9.50 kW  
1.14 pulse  
10.64

setting 1.32

162

20 00 DD4

Start @ 8.90  
1.42  
10.32 kW

setting 1.65

End after 150 sectors = sectors 16  
2086 runs

a) 9.05  
1.45  
total 10.50

S = 1.685

lots of pictures into new film by 17  
shots. (some blank). ~~8.68~~ 8.68 kW



Test for 20% pulse. ~~Opt~~ July 1979

Finish 10.50 kW  
begin 9.90 kW  
8.30  
1.66  
9.96

S = 1.91

to DD6 00 00 checked floppy.

9.25, 8.98 hr photos  
New film.

Begin 8.0 1.60 1.85

4,300 lots of addiments.  
4,800 AL + TI  
9,740 lots of AL.

25, 636 DOS 2.1  
- 6 ticks + one? re-enter.

send to 20 00

25, 660 missed 24 out - forgot to  
turn off - stupid.  
+ 2 other retries

Stop @ 26, 632 - lost sector  
- no write  
to 25 00

28,060 higher  $\mu$ , faster rate

29,493 disc error

Reload to DD4 @ 2800 30,759  
30 00 &

31,790 stopped again.

To 32 00 32,021  
to 33 00

Experiment ended after

ins  
sectors 33 00 DD4

$$\begin{array}{r} \text{a) } 8.75 \text{ kV} \\ 1.75 \text{ pulse} \\ \hline 10.50 \end{array}$$

$$S = 2.02 \text{ kV}$$

28% pulse.

39,741 disc error.

8,000 ea ~ 10 hexes  
2 = 30 hex  
8 = 60 hex.

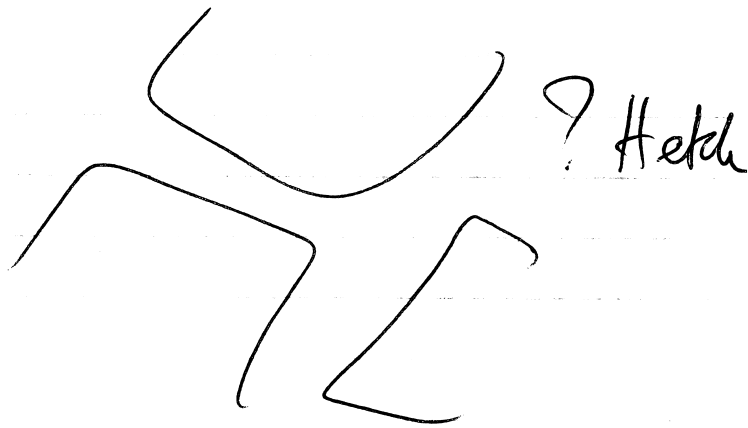
to DD6 @ 38 00

$$\begin{array}{r} \text{jump @ } 8.80 \\ 1.76 \\ \hline 10.56 \end{array}$$

$$S = 2.03 \text{ kV.}$$

after 40,000 ins  
85 sectors hex.

Image 8.0



9.7 10X, OK  
4x155 Nr.  
Medium  
f 1.8.

Disks used to date

DD3	00	00	6B
	05	00	25B
	20	00	25E (08)
	25	00	28C

* DD1	00	00	06
	01	00	2B

* DD5	00	00	03
	05	00	06
	06	00	08-06
	07	00	11-08

DD9	00	00	19,536 words
-----	----	----	--------------

DD8	00	00	23,941 - 19,536 words
	05	00	24,158 - 23,941
	06	00	25,190



DD8

10 00 124 16 00

DD4

00	00	26
04	00	4B
08	00	6F
0C	00	95
10	00	B9
14	00	E0
18	00	105
1C	00	12A
20	00	150

DD6

00	00	25, 636
20	00	26, 632
25	00	29, 493

DD4

25	00	30, 759 - 29, 493
30	00	31, 790
32	00	32, 021
33	00	39, 741

DD6

38 00 05

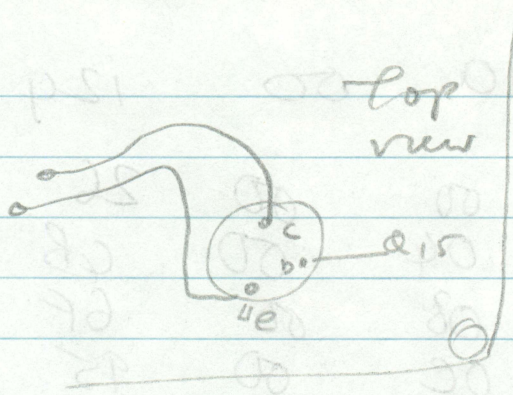
today use DD1 @ 04 00

18th July 1979

image 9.77 kW  
 by pr  $5 \times 10^{-5}$   
 image  $4 \times 10^{-5}$  Ne

dark (br)  
 (br) dark

Q 14



### CE tests

T. Pin 1 - 0.6V + load of crud.  
Pulled hard to remove + disc loaded.

T. Pin 2 - same.

Peak on read TP1 or TP2 = 1.0V

Error in edit. TP1 = as before  
wait or drop. TP2 = as before

- 1) TP1/TP2 scoped and remove. CE continued as required to end of instruction.
- 2) OK this time although not regular read.  
Repeats OK.

Revious alignment

72.0      74.2  
75.0      77.7  
@ 352°, 21.1

Use DDI @ 04 00

Mizal single crystal.

Frame 22 Mizal.

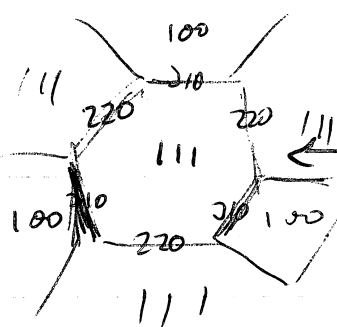


Image here.  
Align 220 ①.

@ 6.10 kV

Tests to DDI 04 00.

18th Aug 1979

Attempt to look @ this again.

to DD 04 00.

by 6.07

new film.

3 Coxe's

6.15 kV quite dim {  
1  
2  
4



Begin @ total 6.38 kN  
5.50 0.88 1.03

Stopped after 904 cuts alignment  
impossible. 13 sectors

to 08 00

H = 7.10  
P<sub>S</sub> = 1.33  
L<sub>S</sub> = 1.53

Check align  
then H = 6.9

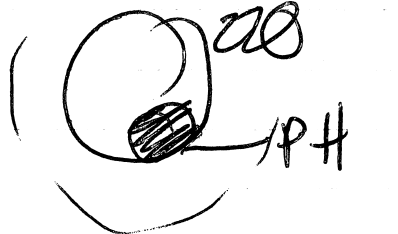
Stopped @ 1201 = 28 - 13 sectors  
= 18 sectors

go to 08 00

rot. 359°

7.8 kN  
1/4  
1/2  
1  
2  
4

Kind probe hole



phosphor



and Realign.

to 08 00 stopped @ BA sectors  
 # = 290  
 P = 1.58  
 S =

and 7,653 units BA - 2B sector  
 8F

To 14 00 @ a rate  $1/6, 1/8, 1/4, 1/2, 1, 2$   
 Moved probe hole away <sup>beautiful</sup> from zone line.  
 ended after 25,221 units  
 27D = sectors . 27D - BA total  
 = 1C3

Calibrate traverser now.

total no sectors  $20_s = 1$  tracks.  
 10 tracks =  $16 \times 20$   
 = 200

Hence begin @ 24 00

Old alignment  $0^\circ, 05.2^\circ$

72.5  
 75.3

74.1  
 76.6

Change to specimen forward (for max)  
 shutter  $1/2, 1/4, 1/2$  ~~1/2~~ 2 jobs 2, 1.  
 jams.

PH OPH

stopped 280

to 10.50hN

to 25 00

1049 cows

to ~~10.50hN~~ 9.80

293 = 13 sectors

to 28 00

299

to 29 00

new film  $\frac{1}{4}$   $\frac{1}{2}$  1 } for record probe here.

stopped after cool cows  
2F1 = sectors

Alignment.

to 10.50hN

Time = 2F1 - 299 48

to 30 00

to 0°, 10.2°

73.0  
76.2

71.7  
75.1

Move further back.

to 001 to 30 00



18th August 1979.

As-9 1350<sup>-</sup> 9/4 tenary.  
(ARW's spec).

to DD1 @ 06 00

stop before 25 00 and restart.

200 aligned by  $\frac{1}{2}$  1 24  
bright (rather spiky) mag  
@ 9.5 kV  
 $3 \times 10^{-9}$  kg +  $4 \times 10^{-5}$  Ne

begin @ total of 9.30 kV

$$H = 8.00$$

$$P = 1.28 \quad u = 1.48 \quad T = 9.28$$

problem with second runs.

Say 50 ions/sector, there are 20 sectors per  
track = 32 s/track  
hence 1600 ions = 1 track

and 8,000 ions = 05 tracks.

and 40,000 ions = 25<sub>dec</sub> tracks = 19<sub>hex</sub> tracks

expended @  $H = 10.25$  kV  
 $P = 1.64$  kW  $S = 1.90$  kV  
 $T = 11.89$

after ions 40,103  
328 = sectors

Photos  $t_4$   $t_2$  1 2 4  $\omega \sim 90.0 \text{ kV}$ .

Align

70.5

72.7

7-8  
 $\omega$

77.0

355

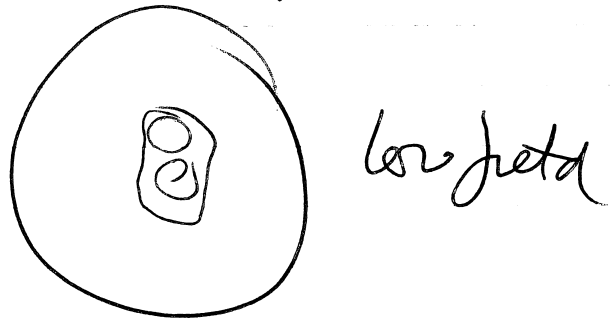
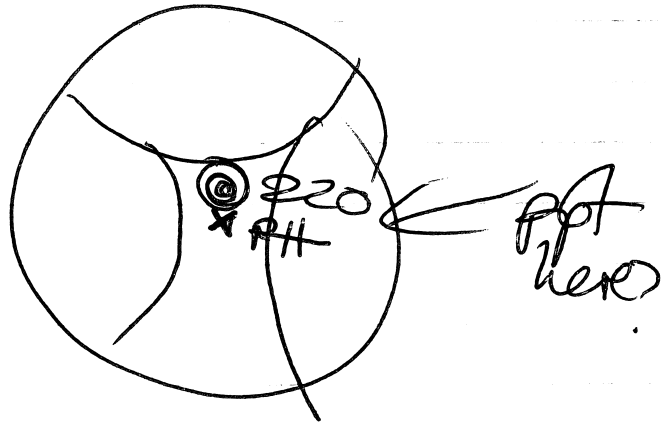
7-8°



24th August 1979

5 hrs @ 625°C Ni-9AL-4 1/2 Ti approx  
to DD3 @ 00 00

7.10 medium  
bright  
4x10<sup>9</sup>  
+ ~~4x~~ 10<sup>-5</sup> Ne.

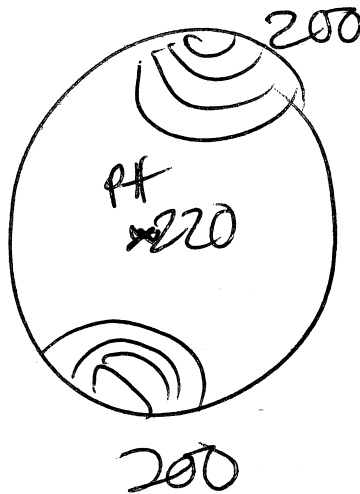


1/4  
1/2  
1  
2  
4

Blew up.

1 hrs @ 625°C as above DD3 00 00

1/4  
1/2  
1  
2  
4



not v. bright  
4x10<sup>-5</sup> Ne  
4x10<sup>-9</sup> Agd  
7.28 kV.

02 sectors stopped

04 " stopped ~~1503~~ error in  $P = 14110^{24}$

to 22-04 sectors

to 02 00 55 sectors 2876 counts

to ob oo

9.40W

1.50 pulse

10.90 total  $n = 1.74$

Blow up 3089 8D sectors.

ARW's tape no's

7K = 2.38 sec

Ni - Al	313	a, b	1000=1K	5	
	314		1K	5	
	315	<del>scribble</del>	?	5	
	316	a, b	?	5, 5?	
	317		?	5?	
	318	a, b	?	5, 5?	
spun	14.0-14.7 <sup>(M3)</sup> 468		12K	5	
	17.73-18.33 469		24K	10	M1

Ni - Al - Ti	8.23-8.38	M 453	1K	5	M2
	8.3-8.45	M3 454	1K3	5	
diff phase	9.66(a) 9.5 <sup>(b)</sup>	455	a, b 1K2, 1K2	5, 5	M
	10.7-11.5	456	1K	5	M1
	15.2-15.2	457	2K	5	M3
	15.3-15.3	458	?	5?	M
	15.40-15.40	459	2K5	5	
	15.55-15.6	460	a 2K	5	M3
	15.91-15.91	461	4K7	5	M3
	15.3-15.95	462	19K	10	
	15.7-15.95	463	a, b 4K, 11K	5, 5	M2
	16.3-16.5	464	a, b 2K, ?	5, 5	M
	16.6-16.9	465	?	5?	✓

New batch	as 9.6-10.4	470	22K	10	M1
	11.75-12.0	471	7K	5	✓
	11.63-12.15 M1	472	30K	20	
	12.15-12.9 <sup>(M2)</sup>	473	?	?	
Shr	10.2-10.7 <sup>(M1)</sup>	484	20K	10	
	10.7-11.2	485	30K	20	M2
	-14.48 } M2	486	50K	30	
		487			

11 kW ≡



FIRST TRANSFERS

2nd

-4 455 458 461 469 471 485

-3 457 463 = 462 464 470

3rd

-2 456 458 464 (long) = 463

4th

-1 453 454 468 473 484 487

5th

nothing 459 460 48

	time	
456	25	(-2)
462	(463) 35	(-3)
463	(464 long) 35	(-2)
470	40	(-3)
471	25	(-4)
472	50	(+1)
473	50	(+1)
485	50	(-4)
486	45	
487	50	(-1)
468	30	(-1)
469	40	(-4)

Changes: M2 time M11 (-N)  
 M3 background  
 G1 484 / 456  
 PWBs IAPT484A  
 T

Data which I have

Alloy 2  
9/14

Quench from	1250°C	Q <sup>6</sup>	1 <sup>3</sup>	5 <sup>2</sup>
	1350°C	Q <sup>12</sup>	1 <sup>4</sup>	5 <sup>12</sup>
	1150°C	Q <sup>4</sup>	1	5
	1050°C	Q <sup>4</sup>	1	5

Q<sub>1250</sub>    8/2    12/4    12/6    8/4    (5 → 1/2)

Q<sub>1350</sub>     $\frac{6}{3} + \frac{10}{5}$      $\frac{12}{4} + \frac{4}{1}$      $\frac{7}{2} + \frac{10}{4}$     (5 → 1/2)

$\frac{5}{3} \rightarrow \frac{9}{4}$

5<sub>1350</sub>     $\frac{12}{8} + \frac{4}{4}$      $\frac{4}{4} + \frac{11}{10}$      $\frac{6}{4}, \frac{8}{5}, \frac{6}{4}$     ( $\frac{2}{3} - 1$ )

$\frac{4}{4}$

Much more brass in pptn.

9/13 Alloy 1

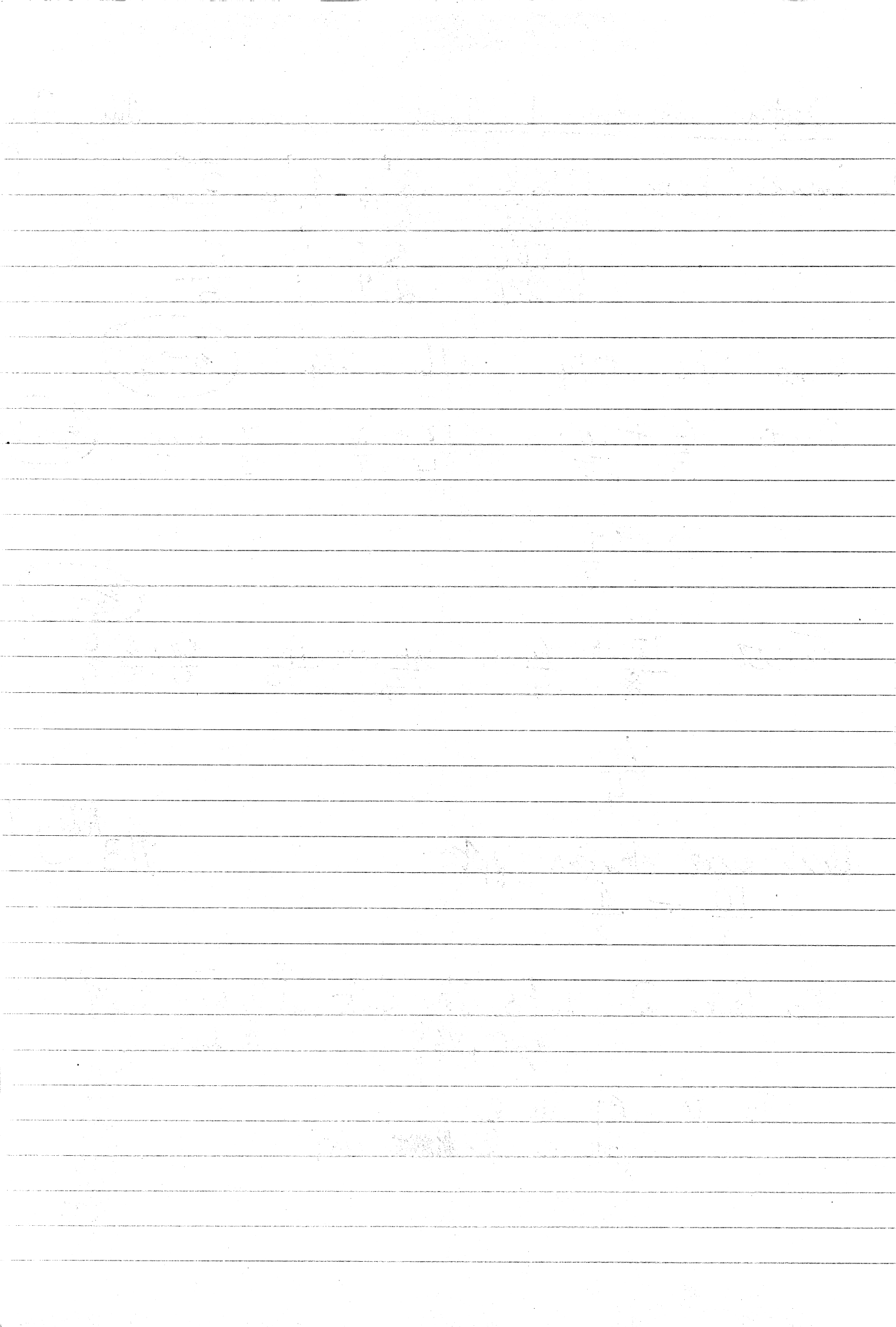
$\frac{10}{8} + \frac{4}{2}$

To look @    45<sup>-1</sup>3, 45<sup>-1</sup>4, 45<sup>-4</sup>5, 45<sup>-3</sup>7, 45<sup>-4</sup>8, 45<sup>-4</sup>9  
                   46<sup>-4</sup>0, 46<sup>-4</sup>5    A done

To do FT as l  
 file as l ~~LIST~~ LIST

- 531
- 578
- 691
- 587
- 653
- 701
- 4549
- 6





I discover that Ti bins are wrong.

Edit Ti. Remove. ~~Good + Phx~~ → ends.  
 Edit these All plots to have correct tape no.  
 Report with key. 456 — 487.

Then	submit	Ti. #	11 IAPMSS	13 legend	2 time	Ti time	
	Tape X	453	<del>-1</del>		15 25	10	P
	X	454	-1		15 25	10	P
	A1 X	455	-4		15 25	10	P
	A1 X	456	-2		25	15	
	A1 X	457	-3		15 25	10	P
	A1 X	458	-4 <sup>-2</sup>		15 25	10	P
	X	459	<u>-1</u>		15 25	10	P
	X	460	<u>-1</u>		15 25	10	P
	A1 X	461	-4		15 25	10	
	A1 X	462	-3	as 463	35	20	
	A1 X	463	-2	as 464 long	35	20	
	A1 X	464	-3		15 25	10	
	A1 X	465	-4		15 25	10	P
	X	468	-1		30	15 20	
	A1 X	469	-4		40	20 25	
	A1 X	470	-3		40	20 25	
	A1 X	471	-4		25	15	
	X	472	-1		50	25 30	
	X	473	-1		50	25 30	
	X	484	-1		50	25 30	
	A1 X	485	-4		50	25 30	
	X	486	<u>-1</u>		45	25	
	X	487	-1		50	25 30	

To PLOT ~~xxx~~ (IAPT XXXT) : plots.  
 condensed next to PLOT1



$$\therefore \text{extra Al} = (3.57 - 2.74) \text{ gms} \\ = 0.83 \text{ gms.}$$

$$\text{and wt Cr} = 9.82(5) \text{ gms}$$

$$\text{Sum} = 39.35 + 9.82(5) + 0.83 = 50 \text{ gms} \\ (\text{correct})$$

$$\text{Mass bar} = \begin{array}{r} 29.60 \text{ (too small)} \\ 62.61 \quad (43 \text{ mm}) \\ 185.43 \end{array}$$

$$\text{length required} = \frac{39.35}{62.61} \times 43 \text{ mm} \\ = 27 \text{ mm. (say 30)}$$

$$\text{Actual wt} = 42.97 \text{ or } 44.62$$

Use 42.97

$$\text{Hence Al} = \frac{42.97}{39.35} \times 0.83 \\ = 0.91 \text{ (say } 0.93 \text{ for wastage)}$$

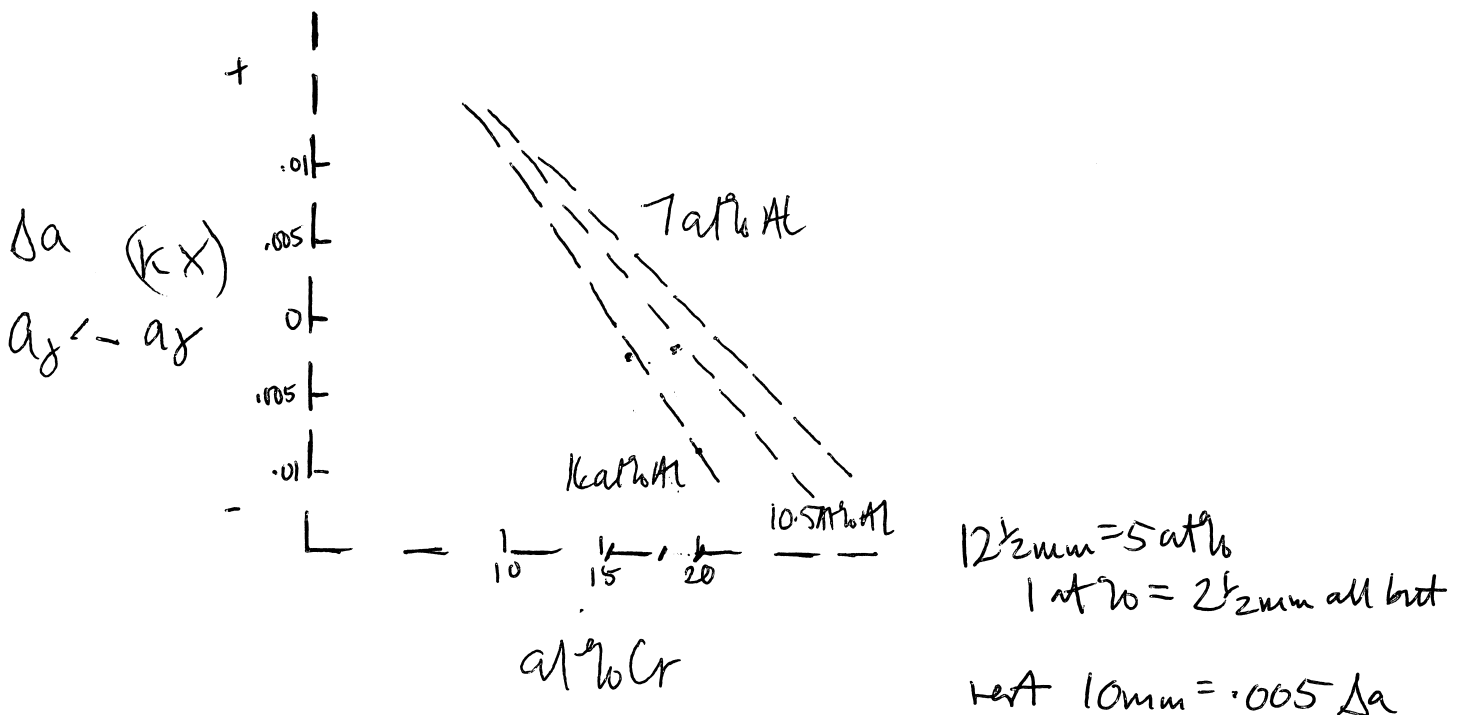
$$\text{Cr} = \frac{42.97}{39.35} \times 9.82 \\ = 10.72$$

$$\therefore 42.97 \text{ alloy} + 0.91 - 0.93 \text{ Al} + 10.72 - 10.73 \text{ Cr} \\ (0.93) (10.73)$$

# New alloy

Atomic weights    Al : 26.982  
                              Ni : 58.710  
                              Cr : 51.996

Required alloy has



For zero mis-match alloys

at% Al	at% Cr	balance Ni
7.0	15.5	$100 - 22.5 = 77.5$
10.5	18.2	$100 - 28.7 = 71.3$
14.0	20.0	$100 - 34.0 = 66.0$

Making alloys 14at% Al - 20at% Cr - 66at% Ni.

$$\begin{aligned} M_{Al} &= 26.98 \\ M_{Ni} &= 58.71 \\ M_{Cr} &= 52.00 \end{aligned}$$

$$Wt\% Al = \frac{26.98 \times 14 (377.72)}{26.98 \times 14 + 20 \times 52.00 + 66 \times 58.71} \times 100 = 7.14$$

$$Wt\% Cr = \frac{20 \times 52.00 (1040)}{26.98 \times 14 + 20 \times 52.00 + 66 \times 58.71} \times 100 = 19.65$$

$$Wt\% Ni = \frac{58.71 \times 66 (3874.86)}{26.98 \times 14 + 52.00 \times 20 + 66 \times 58.71} \times 100 = 73.21$$

$$D = 5292.58$$

	Al	Cr	Ni
Thus in 100gms	7.14	19.65	73.21
50gms	3.57	9.82(5)	36.60(5)

Present Ni-14at% Al alloy:

$$\begin{aligned} Wt\% Al &= \frac{26.98 \times 14 (377.72)}{26.98 \times 14 + 86 \times 58.71 (5046.78)} \\ &= 6.96 \text{ wt\%} \end{aligned}$$

$$Wt\% Ni = (50 \times 9.06) / D = 93.04 \text{ wt\%}$$

(= 46.52 in 50gms)

for 36.61gms Ni require  $\frac{36.61}{46.52} \times 50 \text{gms}$

$$= 39.35 \text{gms alloy.}$$

This contains 2.74gms Al (2.74 as above)

1250°C Ni-20Cr-14Al in @ 15.05 30.11.79.  
 1268°C " " " " 16.45 4.12.79.  
 1252°C " " " " 09.55 } 17.01.80  
 " " " " 11.55 }

Heat treat PE16(5) sol<sup>n</sup> @ 1051° for 2 hours  
 in 19.43 } 18.01.80  
 out 19.43 }



Miss S. A. Hill



ANALYTICAL REPORT

To:

Miss S.A. Hill

Description of Sample(s):

Ni/Al/Ti Alloys

Date received: 13/11/79 Serial number: 1449 Date of report: 26/11/79

Sample mark . . . .	Specimen 1	Specimen 2
Aluminium % by mass	4.4	4.2
" % atomic	9.1	8.7
Titanium % by mass	3.8	2.2
" % atomic	4.4	2.5

Jm



	wt%	Cr	Ni	Fe	Mo	Mn	Si	Ti	Mn	Co	Zr
(3)	18.6	34.2	4.3	3.79	1.16	0.01	0.01	0.02	0.03	0.01	
(5)	17.6	35.3	39.2	6.85	1.11	0.02	1.12	0.01	0.03	0.01	

1) composition

2) previous treatment } Cast in vacuum  
 } rolled 10th row  
 } ~~rolled at 1050°C, 1 hr~~  
 } ~~4) 1 hr at 900°C~~  $M_{23}C_6$  gb  
 } ~~8 hrs 750°C~~  $\delta'$

3) suggested heat treatment

Crucible solution  
 ? carbide control  
 n hours 750°C exp<sup>i</sup>

Martin led to me  
 (3)  $\delta'$  superlattice  
 (3) ? no superlattice  
 as received!

Green camera = 1  
 other " = 2  
 other " = 1/2  
 green " = SQ.

Cr K $\alpha$  1.5417  
 (1.5418)  
 1.5405  
 1.5443  
 K $\beta$  1.3921

Green 5  
 other 3

Green 6  
 other Q9/4 1350.

Green Ni = Al - Cr  
 other PE 16

# Instruction for X-ray set.

- 1) Put spec in plasticine - pick up with thumb & fingers. FRACTILE.

Centre motor arm

- 2) Centre by eye

- 3) centre on light bench



} iterative turn spindle spec highest  
turn A until centred, wind back.

- 4) Cut off film, punch holes. Load.

Back to LHS pip, pull RHS to right and fix lid.

- 5) Mount camera on slide with catch secure.

Mount motor & secure

- 6) set time. Activate timer. Activate source.

- 7) If reset time anti clockwise + reset both.

Development: 4 mins dev  
 dip in stop  
 7 mins fix + a bit  
 1/2 hr wash.  
 Dry.

Venue take 1 mic.

\* Nickel (Ni)<sub>4</sub>F 2.03x 1.76<sub>4</sub> 1.25<sub>2</sub> 4-850  
 Nickel-aluminum (AlNi<sub>3</sub>)<sub>4</sub>C 2.07x 1.80<sub>7</sub> 1.27<sub>6</sub> 9-97  
 Nickel-titanium ~~no~~ (Ni<sub>3</sub>Ti)<sub>4</sub>C

but (Ni<sub>3</sub>Ti)<sub>16</sub>H 1.95x 2.13<sub>5</sub> 2.07<sub>5</sub> 5-723

(Chromium (Cr)<sub>2</sub>B 2.04x 1.18<sub>3</sub> 1.44<sub>2</sub> 6-694)  
 (Cr)<sub>8</sub> 2.05x 1.87<sub>5</sub> 2.30<sub>6</sub> 19-323)

2θ < 90° for 3 strongest lines in forward ref<sup>ns</sup>  
 refer strongest line as 100 (unless over range)

no at/cell + Bravais

C primitive cubic  
 B bcc  
 F fcc  
 T prim tetragonal  
 U centred tetragonal  
 R rhombohedral  
 H hexag.  
 O prim. orthorhombic  
 P b. c. ortho.  
 Q base c. ortho

S f.c. ortho  
 M prim monoc.  
 N centred "  
 Z triclinic



ordered phase prime mark follows capital letter.

⊗ high reliability  
i indexed less "  
o low "

b Broad, fuzzy, diffuse

d Doublet

n not given all sources

nc not acc. by cell

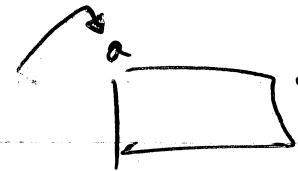
ni not index with cell

uβ " permitted by space sp

β I uncertain presence or overlap β lines

tr trace

+ other indices poss.

more than 1 card  2nd card.

ANALYTICAL REPORT

To:

Miss S. A. Hill

Description of Sample(s):

Ni/Ae/Cr Alloy

---

Date received: 11/12/79 Serial number: 1462 Date of report: 18/12/79

---

	<u>% by mass</u>	<u>% atomic</u>
Aluminium	7.4	14.5
Chromium	16.4	16.7

J. M. Stanton

Amos S. A. Hill

23rd Jan. 1980

As-quenched Ni-16 1/2 Cr-14 1/2 Al.

Program from DD2 0600

DD5 } check ~~exp~~ ~~exp~~ set.  
DD3 }

DD5 floppy tests passed  
DD3 " " bad disc

exp to DD5 00 00

Background  $3-4 \times 10^{-9}$   
Ne  $3.5 \times 10^{-5}$

Probability {111}

Markers

2  
4  
2  
1  
2  
4

@ 5.8 kV

New film evap ns pulse

f18

New film

2  
4  
2  
1  
2  
4  
4  
2  
4  
2  
4

BW 5.6 kV

End 1437 ? gone pop = 10 sectors to 00 00  
check alignment



0801 Ne  $4 \times 10^{-5}$

BW 8:42

1  
4  
2  
1  
2  
4

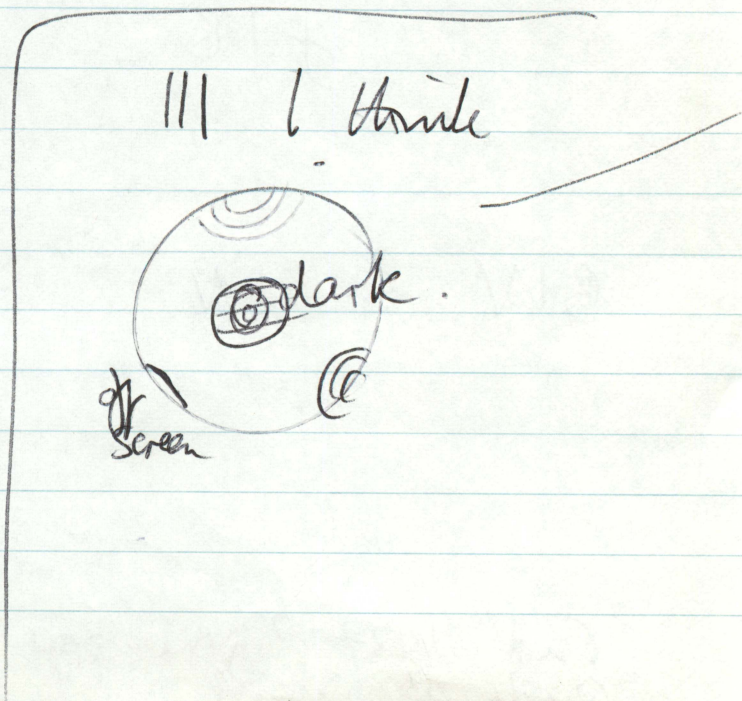
Kestart 370  
654  
564  
658  
798  
942  
990  
1123  
1366  
1690  
1723  
2006  
207~

↓ +200

End after 205 sectors. To 08 00 2315ms

$\frac{-10}{27}$

Background  $3 \times 10^{-9}$   
 $6 \times 10^{-5}$  Ne



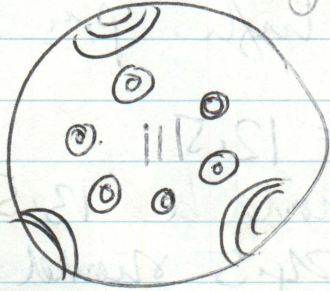


avg  $N/A/M$

26th Jan 1980

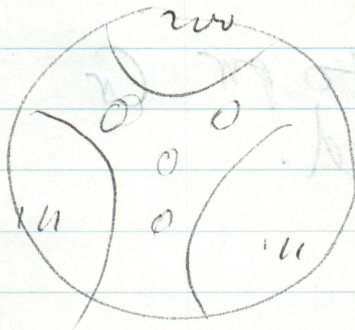
Background  $2-3 \times 10^{-9}$   
Ne  $4 \times 10^{-5}$

Image brighter than before but CP =  $\sim 5.8$  kV



pp3 also visible?

to DDS  $\phi 8 \phi 7$



420 close to 110

- $\frac{1}{8}$
- $\frac{1}{4}$
- $\frac{1}{2}$
- 1
- 2
- 4
- 4
- 2
- 1
- $\frac{1}{2}$
- $\frac{1}{2}$
- $\frac{1}{4}$
- $\frac{1}{4}$
- $\frac{1}{2}$
- $\frac{1}{2}$
- 1

below bin after pulse - pp3

bin

New item

bin after erap 5.70



230 2nd covs — } plane edge part?  
 290 2nd covs — }  
 high Al same pts  
 390 same cov2 + Al  
 Al v. high. pr3 Cr or Ni?

Calc: # Al = 12.5  
 should be 13.5  
 then 24.5 should be 26.5 — this is Cr  
 27.5                      29.7      Ni  
 28.3                      30.6      Ni

seems to to pr Cr  
 1 pr noted.

6730 Cr ↑  
 6980 "  
 7080 v. much so and little Al.  
 7200 Al high again?!

34,560 high Al again. Not 2nd covs much.  
 Kate 36/s.

Come home to bin in the sky.

236, 865 covs  
 217 sectors

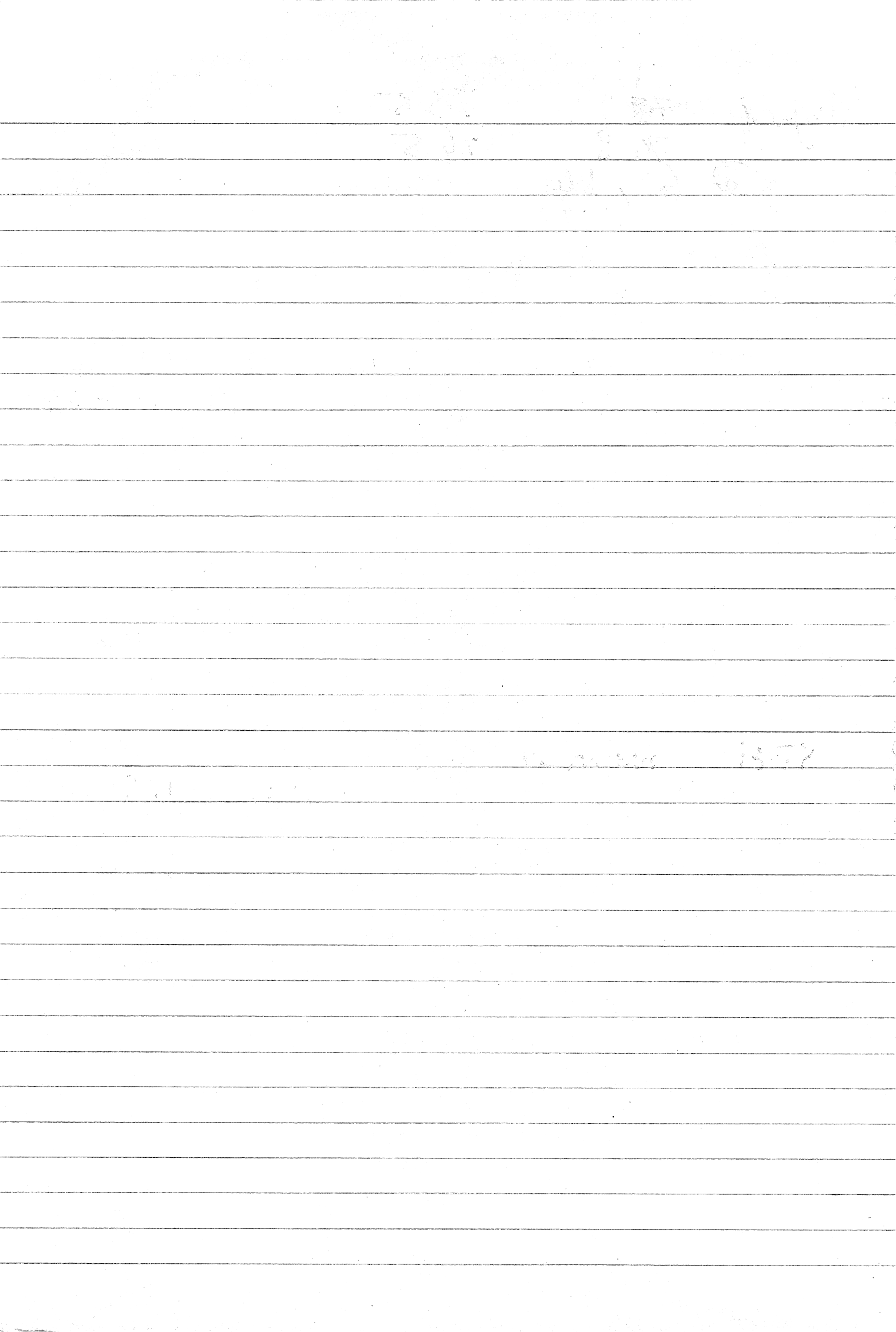
Finished 8.00kV  $f=1.28$ kV

Check in Ne.

Aligned  $73.9$   $73.5$   
 $74.8$   $76.5$   
@  $6^\circ, 1.4$

Check DDI for exp.





exp to DD9 **Shiras Ni/Co/Al** 29.01.80

Orient as before — probably 220

$4 \times 10^{-5}$  Me  
by  $3-4 \times 10^{-9}$  5.64 kV image medium

from frame 10  $1/8 \ 1/4 \ 1/2 \ 1 \ 2 \ 4$   
 $4 \ 2 \ 1 \ 1/2 \ 1/4$ 's afterwards pube.

DD9 ~~00~~ ~~00~~

Begin @

7100 v. high CR + low AL

No units	movement	Rate
7320	9.00	40 → 1.5
8045	9.10	
8297	recording	32.68 = 19. something in clock — timer going

Timer switched off + on again →. cured trouble?  
new set

209	9.20
475	9.30
1121 (1418)	9.40
1655	9.50
2054	9.60
2755	9.70
3238	9.80
3823	9.90
4720	10.00
5210	10.20

now reads correctly

Reset at 1703  
Done.





Ni/Cr/M 20 mm

31st Jan. 1980

exp to DD?

background  $3-4 \times 10^{-9}$   
 $6 \times 10^{-5} \text{ Ne}$

Orientation (110)

6.2kV BW  $\frac{1}{8}$   $\frac{1}{4}$   $\frac{1}{2}$  1 2  
ns pulse 6.13 BW 2 1  $\frac{1}{2}$   $\frac{1}{4}$

To DD1 @  $\emptyset\emptyset$   $\emptyset\emptyset$  61 sectors false start

No	#
672	6.65
759	6.70
922	6.75
1091	6.80
1325	6.85
1534	6.90
~1950	6.95
2122	7.00

Increments increases 2nd runs  
Obs. as before with 110

1200 lots of 2nd runs

328  $\approx 10^9$  again

Stop timer @ 17,785

so reset @ 2,215

Stopped @ 2530

17,785
<del>22,530</del>
20,315

(This is really 20,315) giving 19.95  $\mu\text{s}$  FT

turned off again (338  $\approx 10^9$ )

Thus reset @ 9685

done  
reads correctly



	M	%	2+
slopes	Al	27	100
	Cr	50	431
		52	83.76
		53	9.55
		54	2.38
	Ni	58	67.76
		60	26.16
		61	1.25
		62	3.66
		64	1.16

peaks @ Al 12.8  
 Cr 24.7  
 Ni 27.5  
 Ratio 0.95 original

∴ km3 for ternary plot

Al 12.0 - 14.0  
 Cr 23.5 - 26.2  
 Ni (26.6 - 31.0) + (53.2 - 62.0)

Timer has overflow problems.

Also does not write 0, 1 or 5, 4 or 8, 9

0001	1	∩=?
0010	2	∩=?
0011	3	
0100	4	
0101	5	
0110	6	
0111	7	
1000	8	
1001	9	

$$H = 10.20$$

$$f = 1.63 \quad T = 11.83$$

$$M/a = C.T. \mu^2$$

~~$$\mu = \sqrt{\frac{27.6 \times 10^8 \times 10^2}{267 \times 10^3 \times 11.83 \times 10^3}} \quad \mu = 3.04 \mu s$$~~

~~$$\mu = \left( \frac{27.6 \times 10^8 \times 10^{12}}{267 \times 10^3 \times 11.83 \times 10^3} \right)^{1/2}$$~~

$\mu$  in  $\mu s$   
where  $T$  in  $kV$

$$C \text{ in } c < 1 = 0.076$$

$$\text{Then } \mu = \left( \frac{27.6}{0.0767 \times 11.83} \right)^{1/2}$$

$$5.52 \mu s \equiv 27.64 \text{ etc.}$$

See	27.6	103	New $H =$	<del>5.49</del> $\rightarrow$
	27.5	$\frac{1.65}{11.95}$		5.48
	27.4			5.47
	27.7			5.50
	27.8			5.51

3.76

Somewhat irrelevant

5.43 and 5.47

5.52/7

Observe

5.4  $\square$

5.4  $\square$

5.1  $\square$

5.5  $\square$

5.1  $\square$

5.6  $\square$

Fault  $\therefore$  in 2nd digit up as APW said

Have decided that  $27.5 \equiv 29.0$

$$\begin{aligned} \therefore 29.0 &= C.T. \mu^2 & T &= 5.65 + 0.90 \\ 27.5 &= 1.0767 \cdot T \cdot \mu^2 & &= 6.55 \text{ kW} \end{aligned}$$

$$\begin{aligned} \therefore \mu &= 7.40 \\ \mu_{27.6} &= 7.41 \text{ etc.} \end{aligned}$$

$\therefore$  seems to be recording OK.

40,595 something went wrong  
41,500 just but lots of 2nd ones.  
vdu on the blink

exp ended after 50,006 words  
3C1 sectors ( $\phi = 30\phi$ )

a) 10.90kV  
1.74 pulses ( $S = 2.0 \text{ kW}$ )

10.36  $\frac{1}{2}$   $\frac{1}{4}$   $\frac{1}{2}$  1 2 end of film

Argued @  
72.9 74.7  
76.0 78.8  
a) 353.5° 5.3°

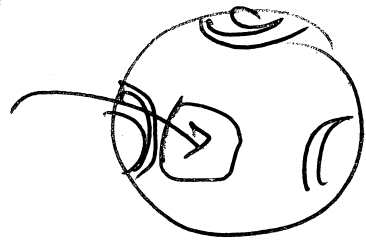
Exp to DD3 a)  $\phi_4 \phi_2$   
(error  $\phi_2$ )

5th Feb. 1980

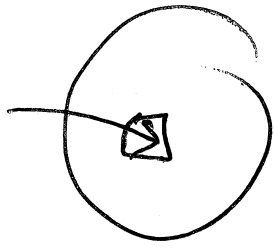
PE16(s) 2 hours  $\gamma$  after cathode

Background  $3 \times 10^{-9}$   
 $4 \times 10^{-5}$  Ne

2.63 BIV ?  $\gamma$   
 $\frac{1}{2}$   
1  
2

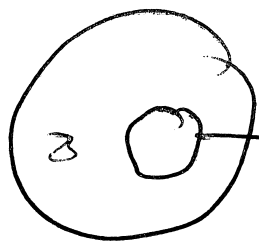


2.3x below BIV  
 $\frac{1}{2}$   
1  
2



$\gamma$  ? also ordered

2.68 below BIV  
 $\frac{1}{2}$   
1  
2



$\gamma$   
ordered

of size ~ bat planes - sat planes  $\gamma$   $\gamma$   $\gamma$   $\gamma$   $\gamma$   $\gamma$   $\gamma$   $\gamma$   $\gamma$   $\gamma$

2.70 repeat  $\frac{1}{2}$

$\frac{1}{2}$  now? 20 planes

2.85 BIV show pos<sup>n</sup>  $\frac{1}{2}$   
 $\frac{1}{2}$   
2

2.83 below BIV v. nice crystal str  
(+ other poles)

$\frac{1}{2}$   
1  
2



2.9  $\frac{1}{2}$  smaller now.  
1 well resolved

2.91  $\frac{1}{2}$  after  $\gamma$ '

2.95/8 2  
2  
1  
 $\frac{1}{2}$  BIV

2.85  $\frac{1}{2}$   
1

3.2  $\frac{1}{2}$  Almost 100%  
1 some. end of film  $\gamma$ '

New film 3.6  $\frac{1}{2}$   
1  
2  $\gamma$ '

3.74  $\frac{1}{2}$   
1  
2

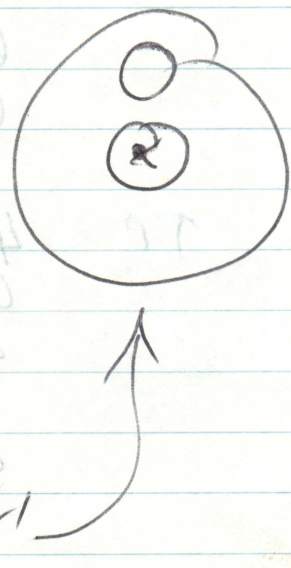
3.82  $\frac{1}{2}$   
1  
2

4.0 0.72 0.83  
4.1 0.74 0.85

4.2	0.76	0.89
4.3	0.77	0.89
4.4	0.79	0.91(5)
4.5	0.81	0.94
4.6	0.83	0.95(5)
4.7	0.85	0.98
4.8	0.86	1.00
4.9	0.88	1.02
5.0	0.90	1.04
5.1	0.92	1.06
5.2	0.94	1.08

18% pulse

4.62 below BIV



to 4.00 DD3  
(+30m count)

Pulse = 18%

Hopefully started on  $\gamma'$

**NB pulse inadvertently set wrong 5.1 + 9.2  
- needs editing instead of .92  
- SORRY!**

5.2	.94	1.08	1.153846
5.3	.96	1.11	
5.4	.98	1.13	
5.5	.99	1.14	
5.6	1.01	1.16	
5.7	1.03	1.19	
5.8	1.05	1.21	
5.9	1.07	1.23	
6.0	1.08	1.25	



Isotopes	M	$\eta_0$	2+	Corr.
Al	27	100	135	<u>12.7</u>
Cr	50	4.31	25.0	23.5
	52	83.76	26.0	<u>24.5</u>
	53	9.55	26.5	24.9
	54	2.38	27.0	25.4
Ni	58	67.76	29.0	<u>27.3</u>
	60	26.16	30.0	28.2
	61	1.25	30.5	28.7
	62	3.66	31.0	29.2
	64	1.16	32.0	30.1
Ti	46	7.95	46 230	43.3 21.0
	47	7.75	47 235	44.2 22.0
	48	73.45	48 240	<u>45.2</u> <u>22.0</u>
	49	5.51	49 245	46.1 23.0
	50	5.34	50 250	47.0 23.0

s.p + 1.2  
 s.p. for ...  
 V<sub>2</sub>O<sub>5</sub> ...  
 ...

! Y 515132 -  
 ( Co 59 100 )

Fe	54	5.84	27.0	25.4
	56	91.68	28.0	<u>26.3</u>
	57	2.17	28.5	26.8
	58	0.31	29.0	27.3
Si	28	92.27	14.0	<u>13.2</u>
	29	4.68	16.5	13.6
	30	3.05	15.0	14.1



Mo						Corrected		
			2+	3+	4+	2+	3+	4+
92	15.86	46.0	30.7	23.0	43.3	28.9	21.6	
94	9.12	47.0	31.3	23.5	<del>44.2</del>	29.4	22.1	
95	15.70	47.5	31.7	23.8	44.7	29.8	22.4	
96	16.50	48.0	32.0	24.0	<del>45.2</del>	30.1	22.6	
97	9.45	48.5	32.3	24.2	45.6	30.4	22.8	
98	23.75	49.0	32.7	24.5	46.1	30.8	23.0	
100	9.62	50.0	33.3	25.0	47.0	31.3	23.5	

28, 246 overflows. Jun 2004.  
Switch off + on again

Reset counter at 1,754

321 again reset @ 1,433

? Disc error @ 130 =  
several ticks

28,597

820 ? disc error  
1040

@ 29,387  
30,430

(63)

Summary	Al	12.7
	Cr	24.5
	Ni	27.3
	Fe	26.3
	Si	13.2
	Ti	45.2, 22.6
	Mo	43.3-46.1, 28.9-30.8, 21.6-23.0

Al	Si	Mo	Cr	Fe	Ni	Mo
12.7	13.2	21.6-23.0	24.5	26.3	27.3	43.3-46.1
		<u>22.6</u> Ti				<u>45.2</u> Ti



30,950      stopped timer again  
30,220 + 950

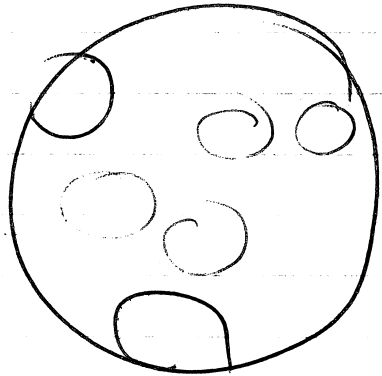
Expended after 20,000 + 950  
41,006 = 1075

and 284 sectors.

4.8       $\frac{1}{4}$   
          $\frac{1}{2}$   
         1  
         2

6.12      2  
         1  
          $\frac{1}{2}$

4.8       $\frac{1}{4}$   
          $\frac{1}{4}$   
          $\frac{1}{2}$   
         1  
         2



Other  
rds  
fainter  
as ARW

? 220

Aligned @      72.4      75.0  
                 ~~75.2~~      78.5

356°, 28.5°

284  
04

# Heat treatments

Ni/Cr/Al

$620^{\circ}\text{C} \pm 10^{\circ}\text{deg C}$

as-g  
2mins? + 1min  
5mins  
20mins

O.A Leake recommends  
for sidebands

more tries - not right

PF16(5)

$1050^{\circ}\text{C}$

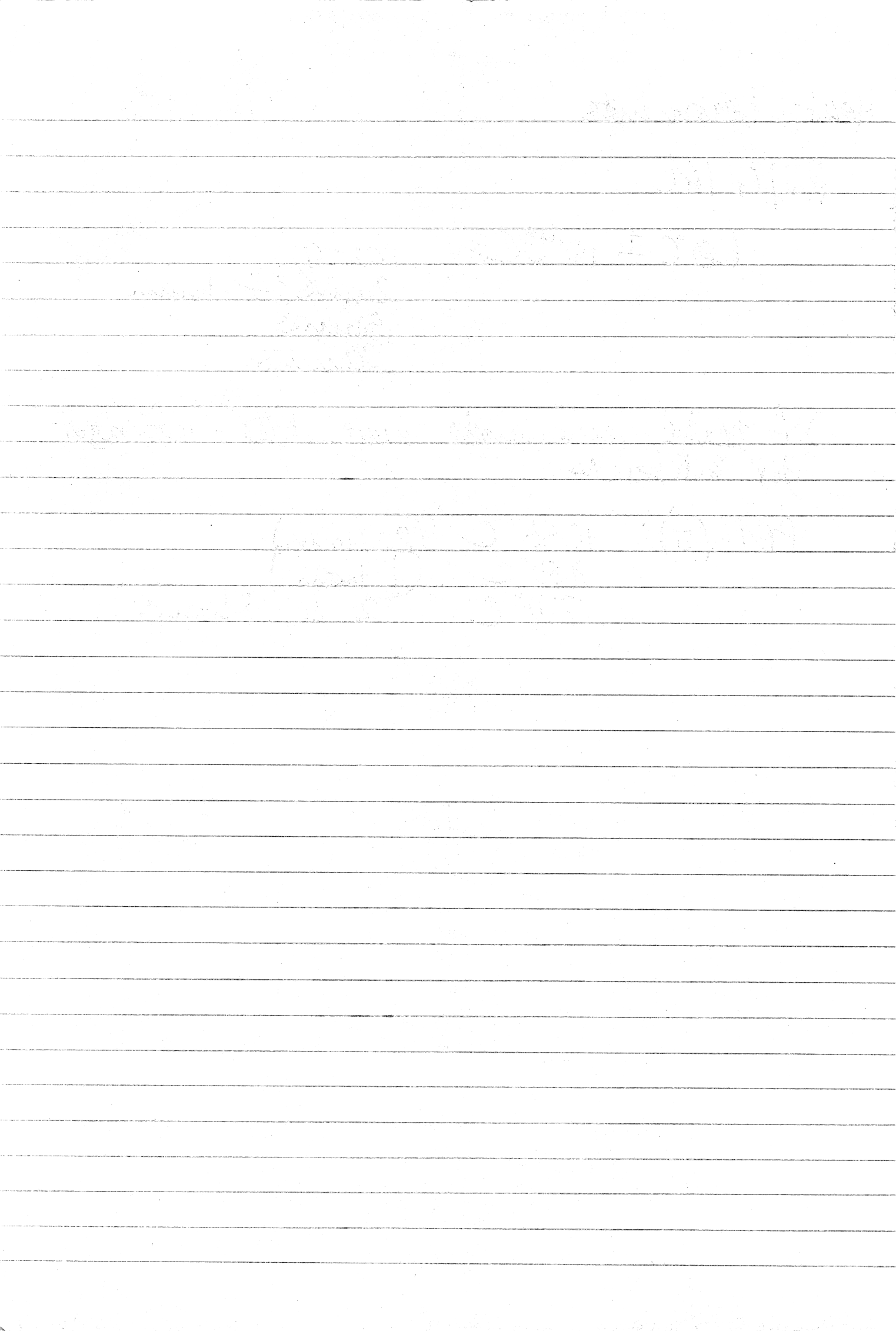
$980^{\circ}\text{C}$

$750^{\circ}\text{C}$

(2 hours)

(1 hour)

2, 4, 8 hours.



PE16(5) Aged 8 hours

7th Feb 1980

background  $4-5 \times 10^{-9}$ ,  $4 \times 10^{-5}$  Ne

Used	DD5	—	Mi/Cr/M 9
	DD9	—	5 mins Mi/Cr/M
	DD1	—	Mi/Cr/M 20 mins
	DD3	—	PE16(5) 2 hours

Use DD4 today @  $\delta\delta$   $\delta\delta$

3.50 DIV



~~1/4~~  
1/4  
1/2  
2  $\swarrow$  dud

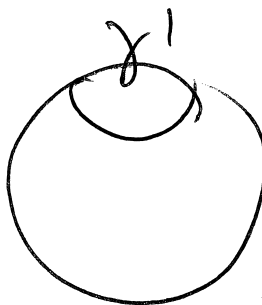
New pattern

1/2  
2  
2  
1  
1/2

@ 3.74 DIV



3.67

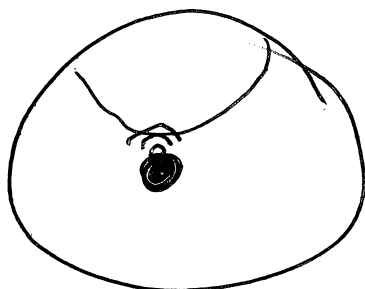


picture developed well

3.84  
1/2  
1  
2

$\delta\delta\prime$  much larger now

4.00  
1/2  
1  
2



Alignment

\* Much more structure to image



4.80  
4.90

0.86  
0.88

9.00  
~~1.02~~

5.80  
5.92

1876 pulse

5.00  
5.10  
5.20  
5.30

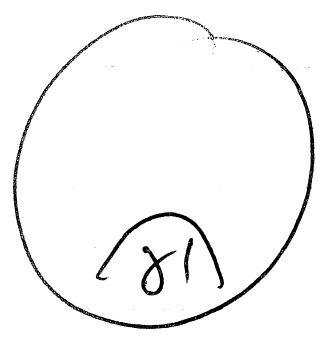
0.90  
0.92  
0.94  
0.95

1.04  
1.06  
1.08  
1.10

6.04

5.6 kW

1/8  
1/4  
1/2  
1  
2  
4



Stopped @ 207

Ø6 sectors of subbrush

Stopped @ 5.30 kW

~~Stopped~~

to DD4  $\phi\phi$   $\phi\phi$

5.68 kW

$\frac{1}{2}$   
1  
2  
4

some ppts.

STARvelo restart  
~~STARvelo~~  
PB168

Background  $2-3 \times 10^{-9}$   
No  $4 \times 10^{-5}$

image medium.

Start @ 5.10 kW

5.10	0.92	1.06
5.20	0.94	1.08
5.30	0.95	1.10
5.40	0.97	1.12
5.50	0.99	1.14
5.60	1.01	1.16
5.70	1.03	1.18
5.80	1.04	1.20
5.90	1.06	1.22
6.00	1.08	1.25
6.10	1.10	1.27
6.20	1.12	1.29
6.30	1.13	1.31
6.40	1.15	1.33
6.50	1.17	1.35
6.60	1.19	1.37
6.70	1.21	1.39
6.80	1.22	1.41
6.90	1.24	1.43
7.00	1.26	1.45
7.10	1.28	1.47

Stopped @ 15,697 after 12D sectors

Aligned.	722	751
	75.6	79.0
@ 359°;	3.7	



ARW's exam<sup>n</sup> of PE16(S) carbide + 4hrs & 1'

Al:

to do X-rays PE16 carbide + 4 hours <sup>and ①</sup>  
+ 2 hours?

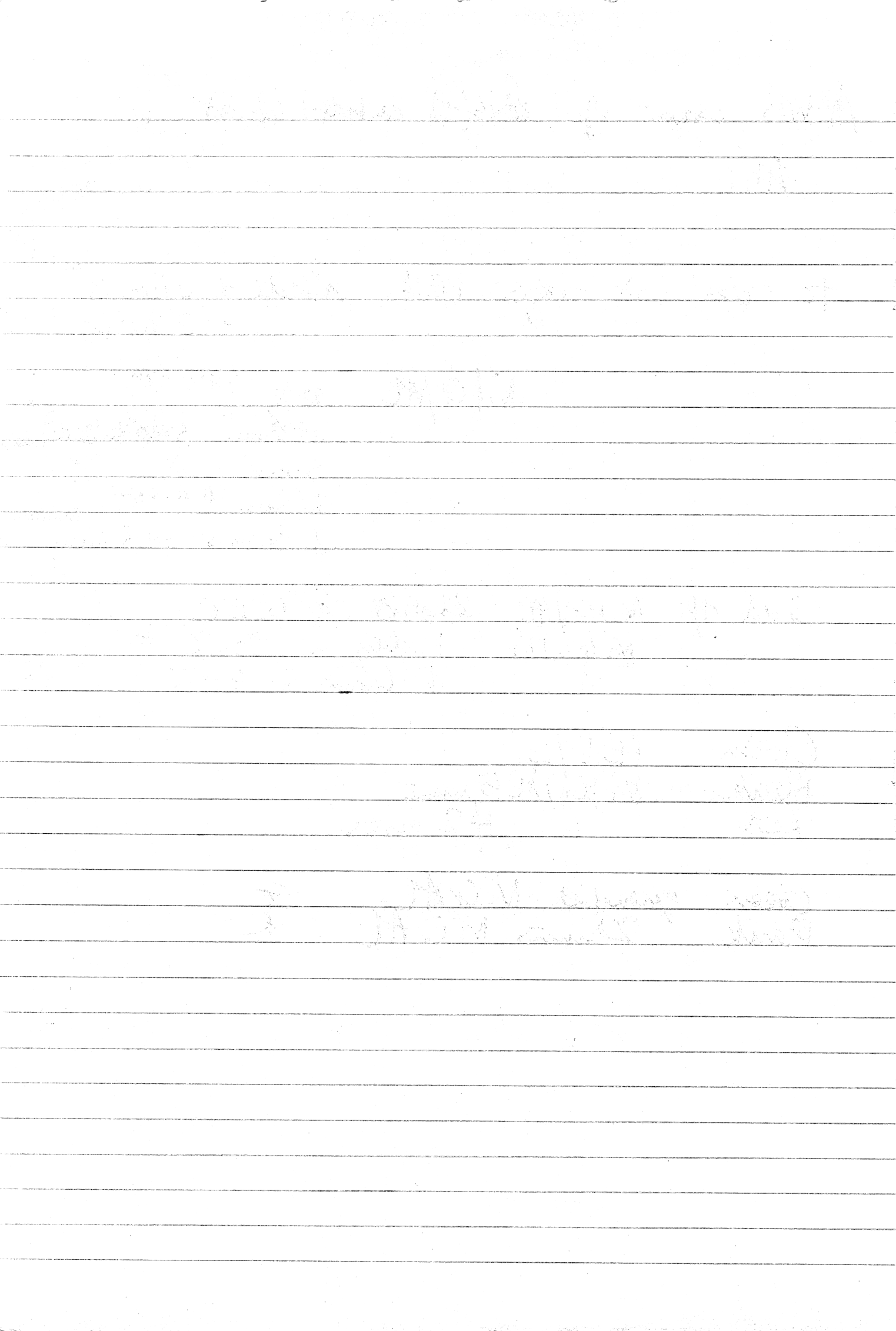
Ni/Cr/Al

as-g <sup>6 overnight</sup>  
1 + 2 min } do today <sup>6 over</sup> <sub>①</sub>  
5 min }  
20 min 6 overnight  
2 hours 6 + 3 in day <sup>tomorrow</sup>

seal off Ni/Cr/Al 2 hours @ 620°C  
Ni/Al/Ti 1 day @ 1050°C  
" 1 hour @ 625°C

Green PE16/4  
Blank Ni/Cr/Al 5 mins  
Red " 1/2 mins

Green quenched NiCrAl GT  
Blank 20 mins NiCrAl R



Exp to DD8 do do

11th February 1980

Ni/M/Cr 1/2 mm at  $620^{\circ}\text{C} \pm 10^{\circ}\text{C}$ .

Background  $4 \times 10^{-9}$   
Ne  $4 \times 10^{-5}$

$\frac{1}{4}$   
 $\frac{1}{2}$   
1  
2  
4  
at 6.5 kV  
BIV



~~4.0      0.72      0.83~~

3.8	0.69	0.79
3.9	0.70	0.81
4.0	0.72	0.83
4.1	0.74	0.85
4.2	0.76	0.87
4.3	0.77	0.89
4.4	0.79	0.91(5)
4.5	0.81	0.94
4.6	0.83	0.95(5)
4.7	0.85	0.98
4.8	0.86	1.00
4.9	0.88	1.02
5.0	0.90	1.04

Disc error at 20,027 um

assume  $< 20$  tracks lost 16 ions

to 1 ~~1~~ C 00

7.2      1.30      1.49(5)



7.30	1.31	1.52
7.40	1.33	1.54
7.50	1.35	1.56
7.60	1.37	1.58
7.70	1.39	1.60
7.80	1.40	1.62
7.90	1.42	1.64
8.00	1.44	1.66

stopped 8.10 1.66 1.68  
 after 251 from stop

52, 172 ions

8.33  $\frac{1}{2}$  1 2  $\frac{1}{4}$  end of film  
 end of AP.

## Notes of polishing conditions

Ni/Cu/Al

4% perchloric butoxy  
(-20) - (-5)°C  
115V

Ni/Al/Ti

2% perchloric / 5% perchloric  
-10°C  
95v - 115v.

PE16 Martin

Ni Al as above

## Heat treatments

1050°C Ni Al Ti - 1070°C

- 1) Run all masses
- 2) Run all <sup>plots</sup> APW tapes to IBM
- 3) Run lots of masses to calibrate properly
- 4) Develop 8 films
- 5) collect + catalogue X-ray films
- 6) Do chapter headings
- 7) Ex. TEM.

# Thesis

Introduction

Phase Transformations

Rev. of AP technique

Mech. study of a Ni/Al alloy.

Similar studies in Ni/Cr/Al alloy

Ni/Ti/Al and  $\delta/\gamma$  behaviour

Exam<sup>n</sup> of PE16 model materials  $\rightarrow$  real behaviour

Summary Conclusions

Appendices

Fourier Transform and AP



bin sizes required for analysis

f Ni/Cr/Al

Al 120 - 140  
 Cr 230 - 262  
 Ni 266 - 310, 532 - 620

f PE/6 (check on a mass ds)

Al<sup>2+</sup> 120 - 140  
 Ti<sup>2+</sup> 210 - 235, # 430 - 470  
 call 225 - 227, 450 - 454 — ext to get rid of Mo

call Mo rest  
 Mo<sup>2+</sup> 430 - 470 <sup>3+</sup> 289 - 315 <sup>4+</sup> 216 - 235  
 call { 430 - 449 }  
 { 455 - 470 }  
 { 210 - 234 }  
 { 228 - 235 }  
 ↑  
 tail of Ni

Ni<sup>2+</sup> 273 - 301, # 546 - 602  
 call 273 - 288, 546 - 610

Cr<sup>2+</sup> 236 - 254

Fe<sup>2+</sup> 255 - 272

Ti	Mo	Ni
450-454	430-449 455-470	526-610

Summary

Al  
120-140

Ti + Mo  
225-227 210-224  
228-235

Cr  
236-254

Fe  
255-272

Ni  
273-288

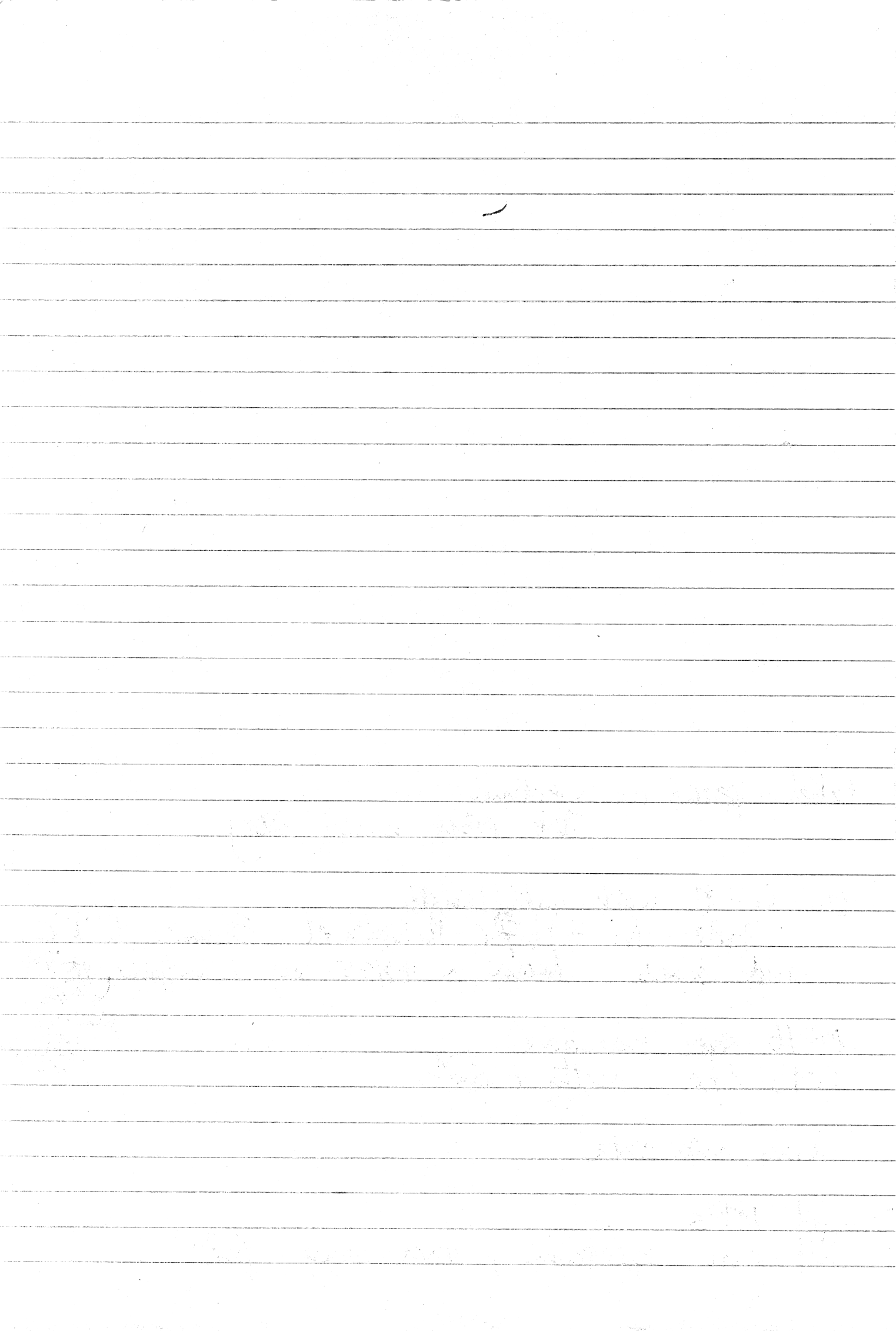
Ti  
289-315

Best to run spectrum program.

Mods to existing programs

- 1) Make plot Cr and Al on same graph  
Easy — call PEN 2  
etc.
- 2) Do for Al and Ti in readiness
- 3) Increase tests ready for PE16.  
Alter no. of axes available  
Check bits and plot 3/ set of axes
- 4) Make running change of histogram size  
to account for change in no/plane
- 5) Repeat this in Fournier program
- 6) Refournier
- 7) 1/plane by hand
- 8) Attempt correl<sup>n</sup> on  $\frac{1}{4}$ - $\frac{1}{10}$  wavelength grouping
- 9) Attempt twice stripped transform — remove all  
high terms and look again at short  $\lambda$







# MALTI manual.

~~Handwritten scribbles~~

- 455
- 456
- 461
- 462
- 463
- 470
- 471
- 472
- 473
- 484
- 485
- 486
- 487

- 453
- 454
- 457
- 458
- 459
- 460
- 464
- 465

APW data M 13.0-14.0

Ti 15.1-16.9

22.5-25.0

Mi 28.5-33.0

57.0-66.0

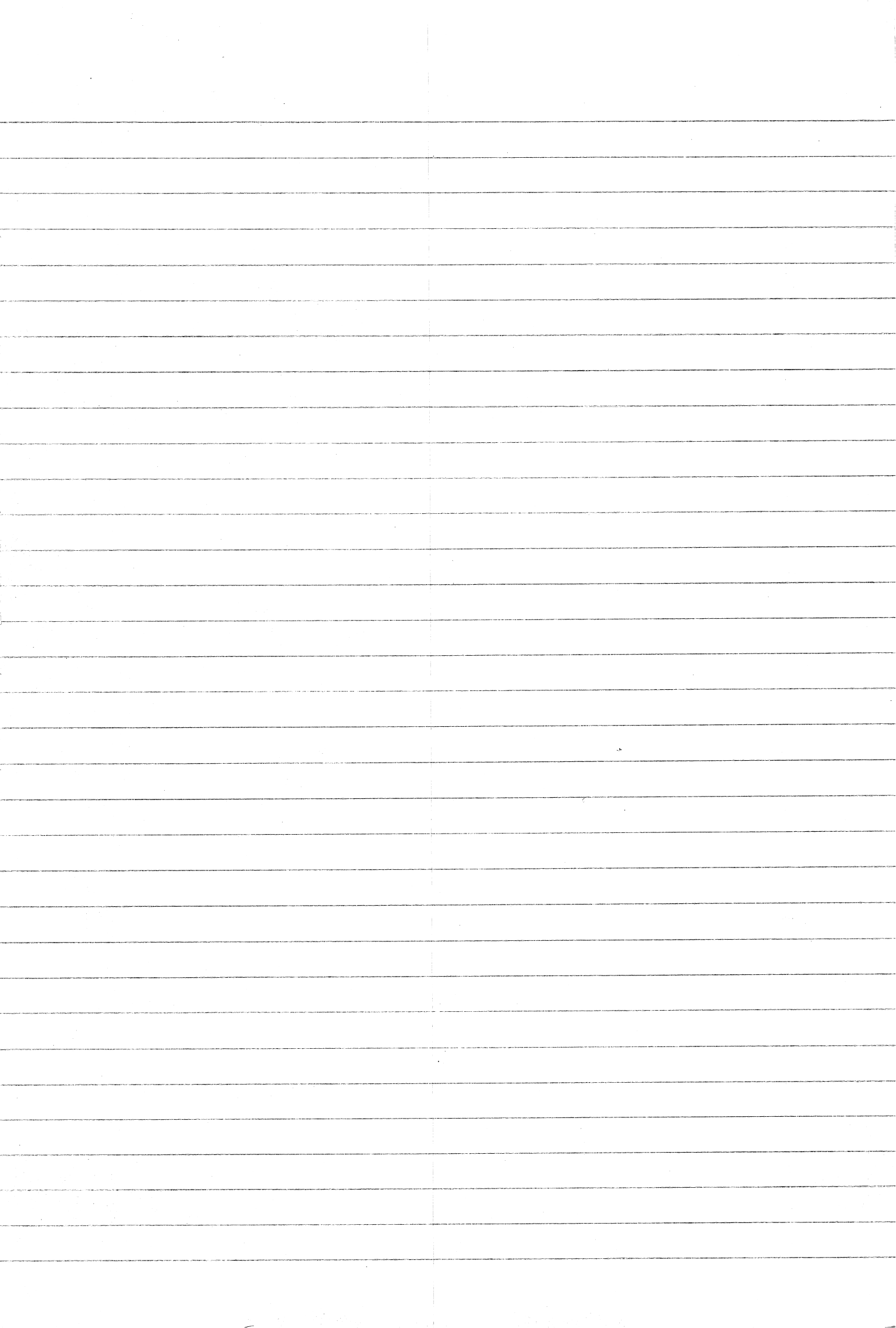
from Sed's tape

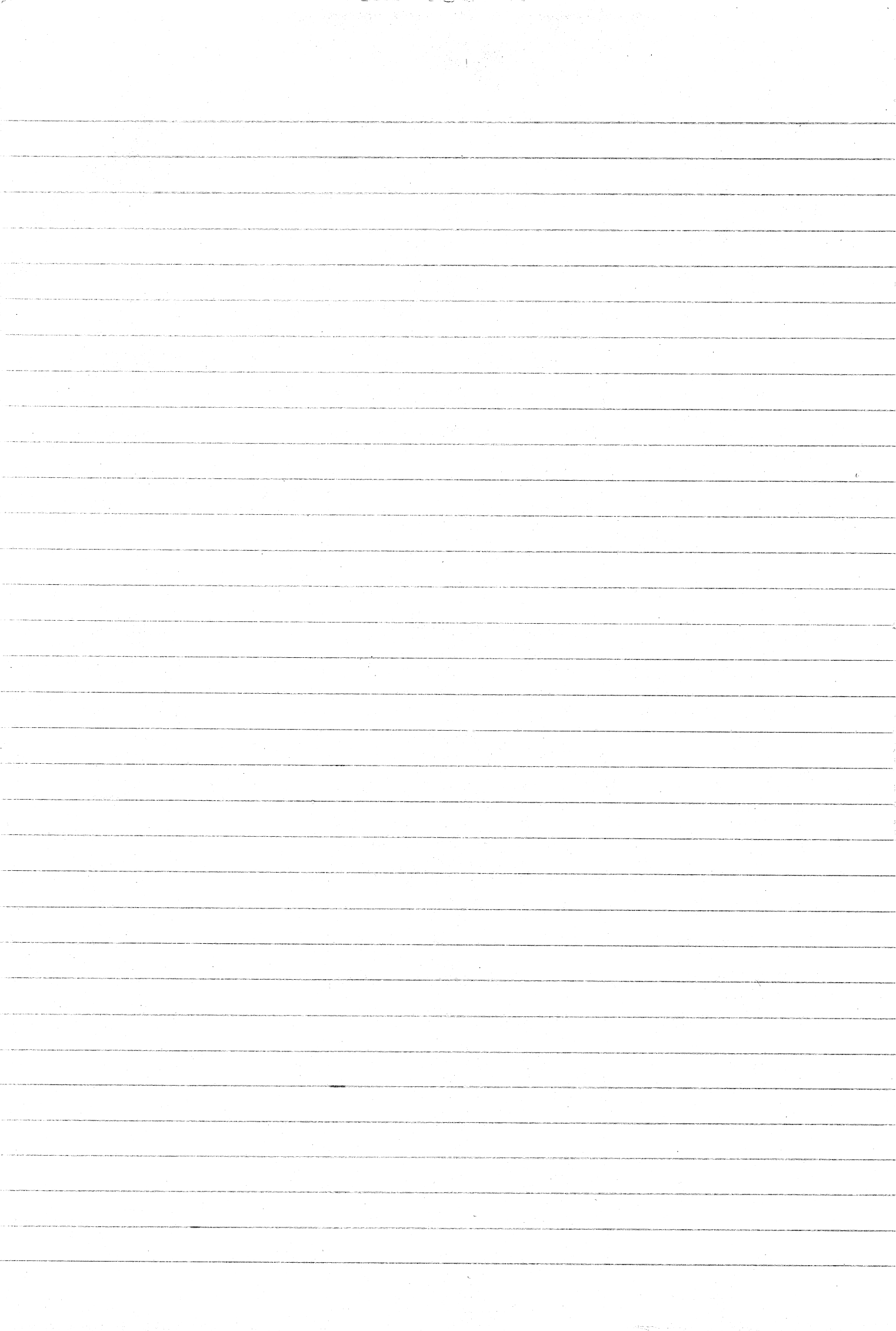
✓ 455 (-4)	15s	✓ 453 (-1)	15s
✓ 456 (-2)	20s	✓ 454 (-1)	15s
✓ 461 (-4)	20s	✓ 457 (-3)	15s
462 (-3) "as 463" 25s	25s	✓ 458 (-4)	15s
463 (-2) as 464 LONG" 25s	25s	✓ 459	15s
✓ 470 (-3)	25s	✓ 460	15s
✓ 471 (-4)	20s	✓ 464 (-3)	15s
✓ 472 (-1)	25s	✓ 465 (-4)	15s
✓ 473 (-1)	30s		
✓ 484 (-1)	25s		
✓ 485 (-4)	30s	5 strokes 20.14s.	
486	30s	40k 15.71	
✓ 487 (-1)	30s		

Suggest do these by Sed. method? over 100 vars incl. others.

Also re-run MICAL for C and others.









	wt%	Cr	Ni	Fe	Mo	Mn	Si	Ti	Mn	Co	Zr
③	18.6	34.2	41.3	3.79	1.16	0.01	0.01	0.02	0.03	0.01	0.01
⑤	17.6	35.3	39.2	6.85	1.11	0.02	1.12	0.01	0.03	0.01	0.01

1) composition

2) previous treatment } Cast in vacuum  
 } rolled 10thou  
 } ~~annealed 1050°C, 1 hr~~  
 } ~~4) 1 hr at 900°C  $M_{23}C_6$  gb~~  
 } ~~8 hrs 750°C  $\delta'$~~

3) suggested heat treatment

Martensite to me  
 ⑤  $\delta'$  superlattice  
 ③ ? no superlattice

Crucible solution  
 ? carbide control  
 n hours 750°C exp<sup>i</sup>

as received!

Green camera = 1  
 other " = 2  
 other " = 1/2  
 green " = SQ.

Cr K $\alpha$  1.5417  
 (1.5418)  
 1.5405  
 1.5443  
 K $\beta$  1.3921

Green 5  
 other 3

Green 6  
 other Q9/4 1350.

Green Ni = Al - Cr  
 other PE 16

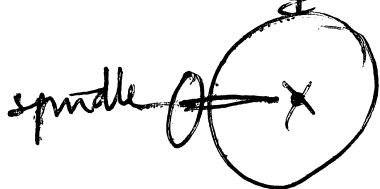
# Instruction for X-ray set.

- 1) Put spec in plasticine - pick up with thumb & fingers FRAGILE.

Centre motor arm

- 2) Centre by eye

- 3) centre on light bench  
adjust A



} iterative turn spindle spec highest  
turn A until centred, wind back.

- 4) Cut off film, punch holes. Load.

Back to LHS pip, pull RAS to right  
and fix  
fix lid.

- 5) Mount camera on slide with catch  
Secure.

Mount motor & secure

- 6) set time. Activate timer. Activate  
source.

- 7) If reset time anti clockwise + reset both.

11-14

11-1

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Switch High 300b

Matrix 1-14 / A-M

300

A5

C4

E3

F2

H1

1200

A5

C4

D2

F1

D3

present.

current loop set

Addition on CS 211'

Loop pri 8-13  
or

current loop 20mA.

~~1151~~

7515f  
receiver  
V24

Low still 110b



Hombogen Rott <sup>76.1</sup> Ni-18.2%Cr-5.7%Al wt%.

$$wt\% = \frac{wt\% Ni}{wt\% Ni + wt\% Cr + wt\% Al} = \frac{\frac{wt\% Ni}{M_{Ni}}}{\frac{wt\% Ni}{M_{Ni}} + \frac{wt\% Cr}{M_{Cr}} + \frac{wt\% Al}{M_{Al}}}$$

$$wt\% = \frac{x_{Ni} M_{Ni}}{x_{Ni} M_{Ni} + x_{Cr} M_{Cr} + x_{Al} M_{Al}}$$

wt% Ni / Ni	=	1.2964	=	<del>69.79</del>
Cr	=	0.35	=	18.84
Al	=	0.211	=	11.36