

MECHANOCHEMICAL SYNTHESIS AS A TOOL FOR MODELING PROPERTIES OF (NEW?) IRON CARBIDES

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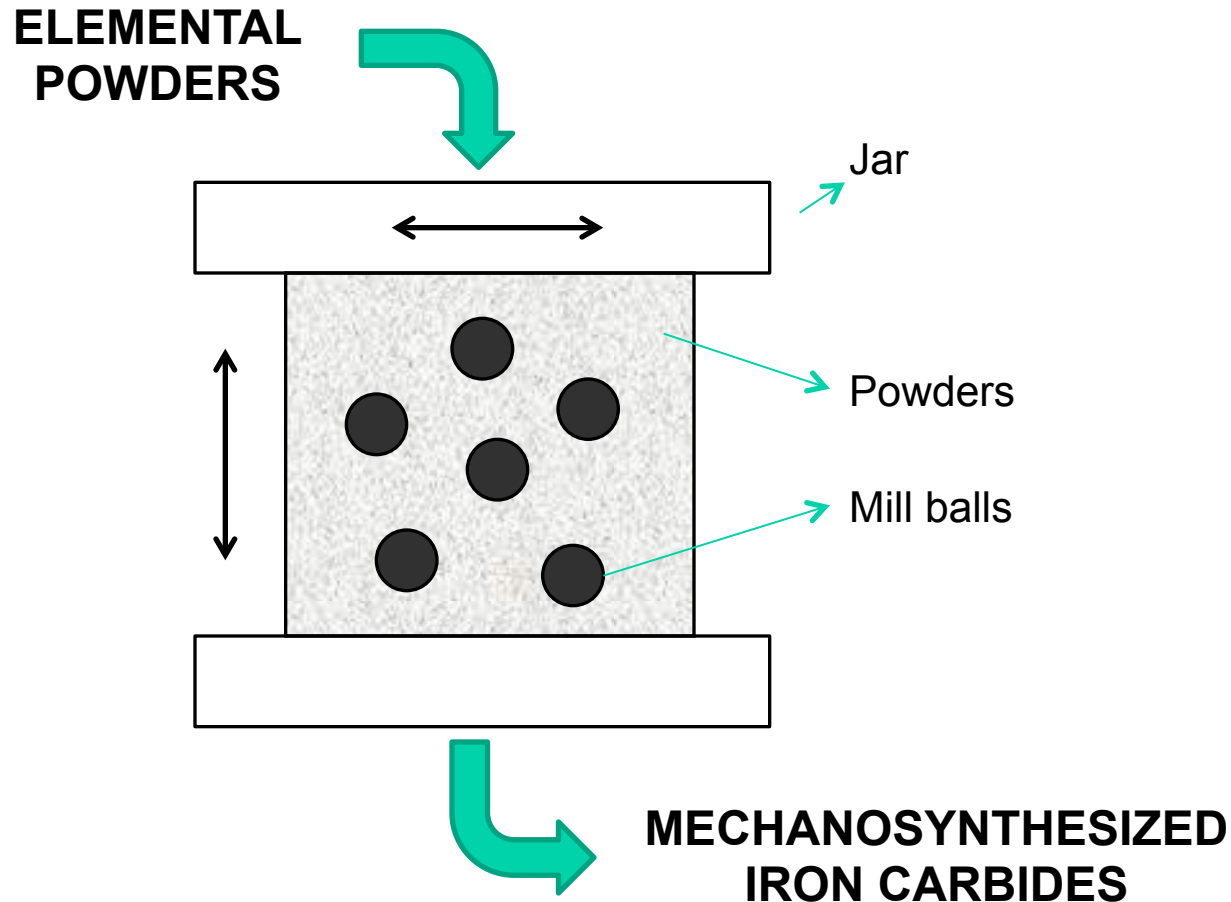


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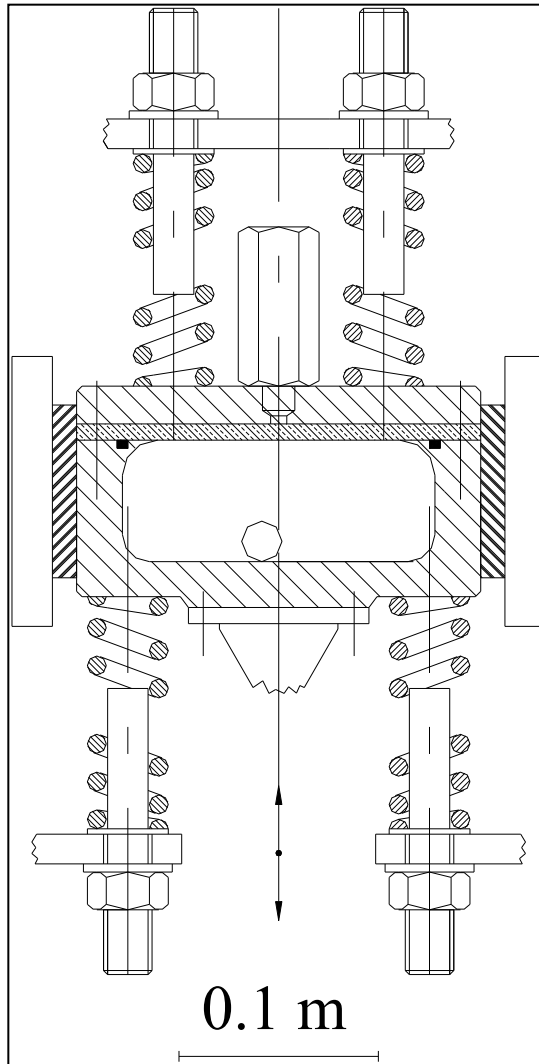
SUMMARY

1. Principles of mechanochemical synthesis of iron carbides
2. Characterization by means of Mossbauer spectroscopy
3. Kinetic approach to mechanochemical synthesis
4. Remarks on recent results on the formation of iron carbides and their thermal stability
5. Conclusions

MECHANOSYNTHESIS OF IRON CARBIDES

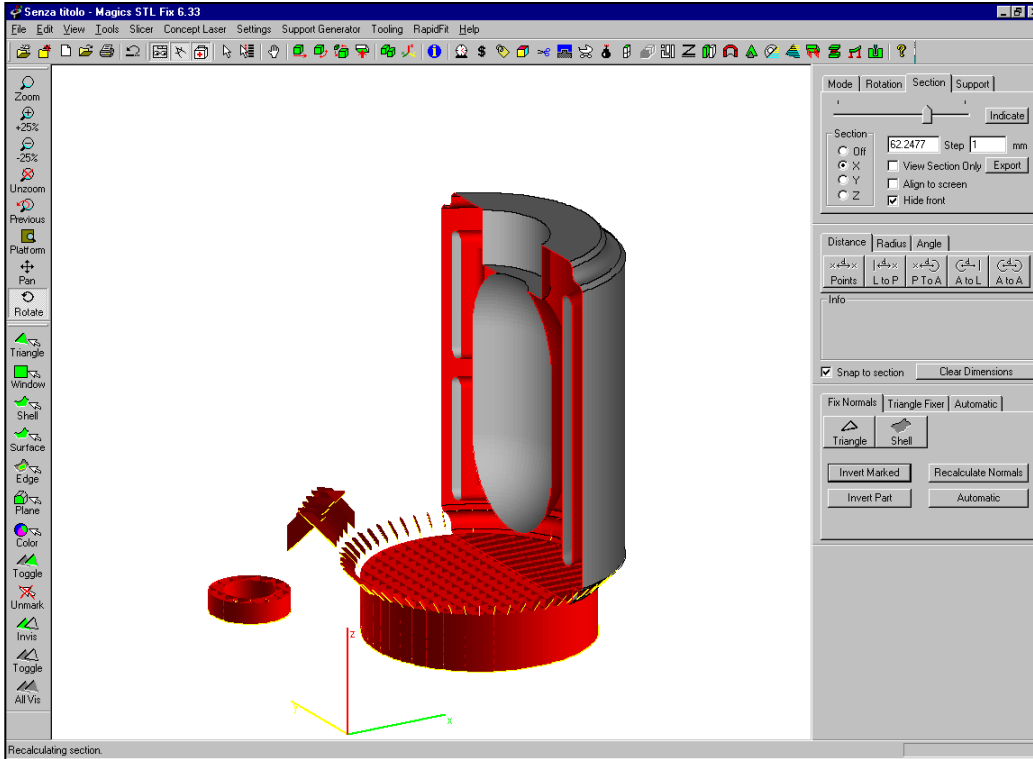


EXPERIMENTAL MILL

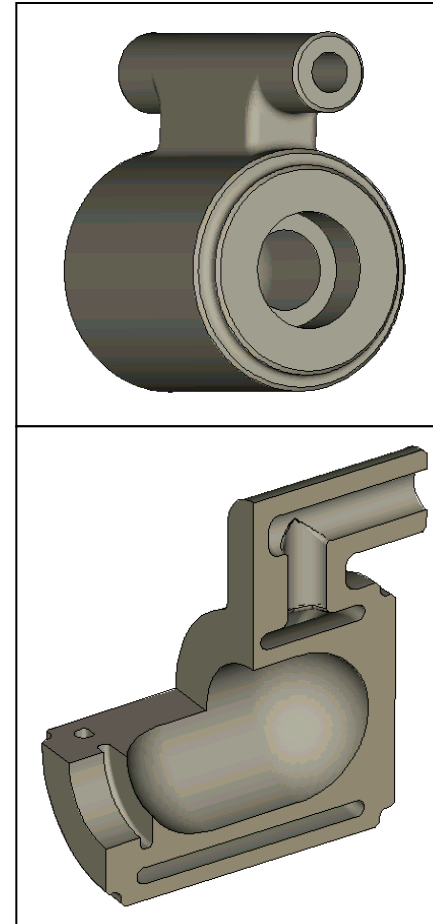


Vibrating mill for
mechanochemical synthesis of iron
carbides

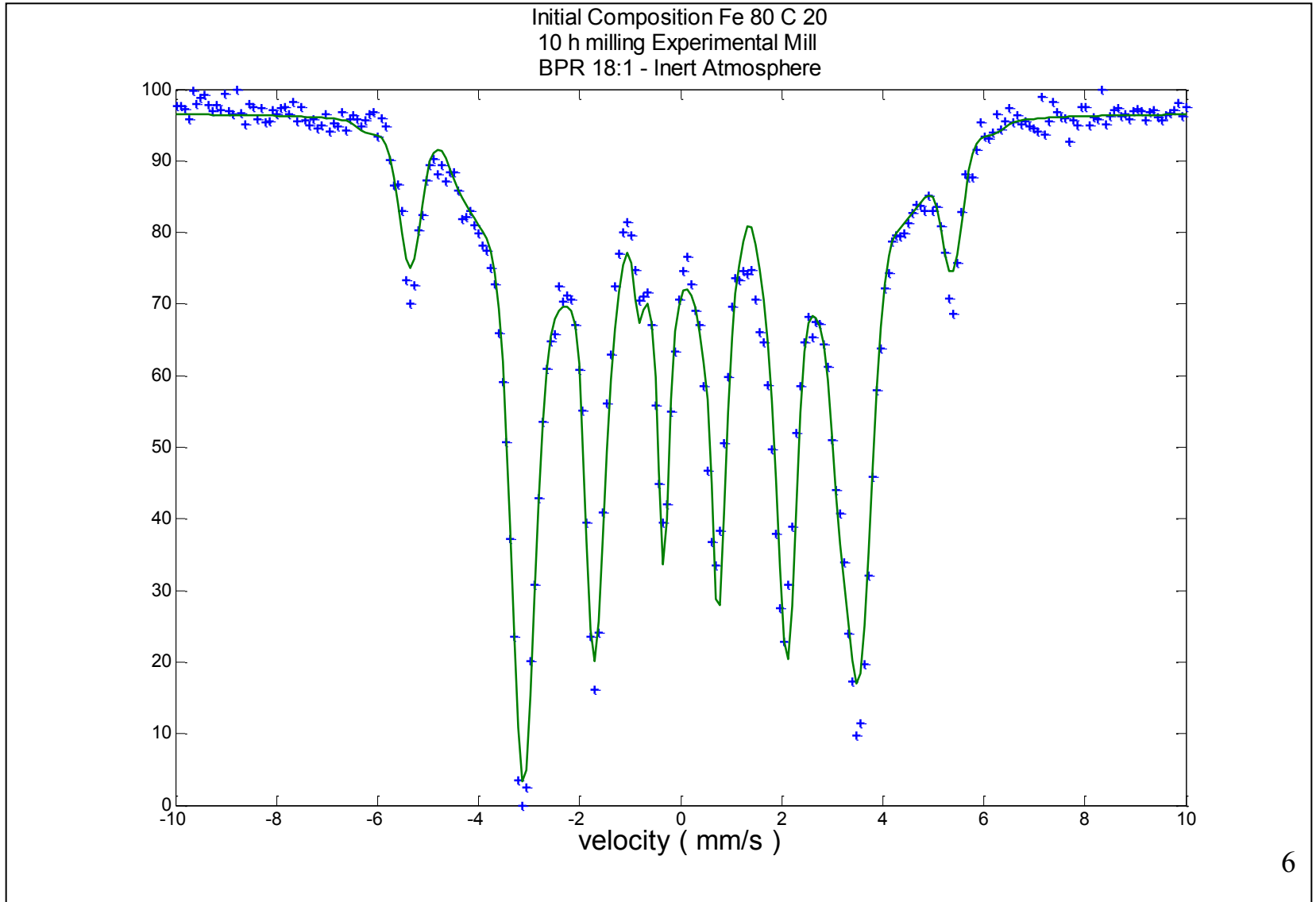
PROTOTYPE VIAL



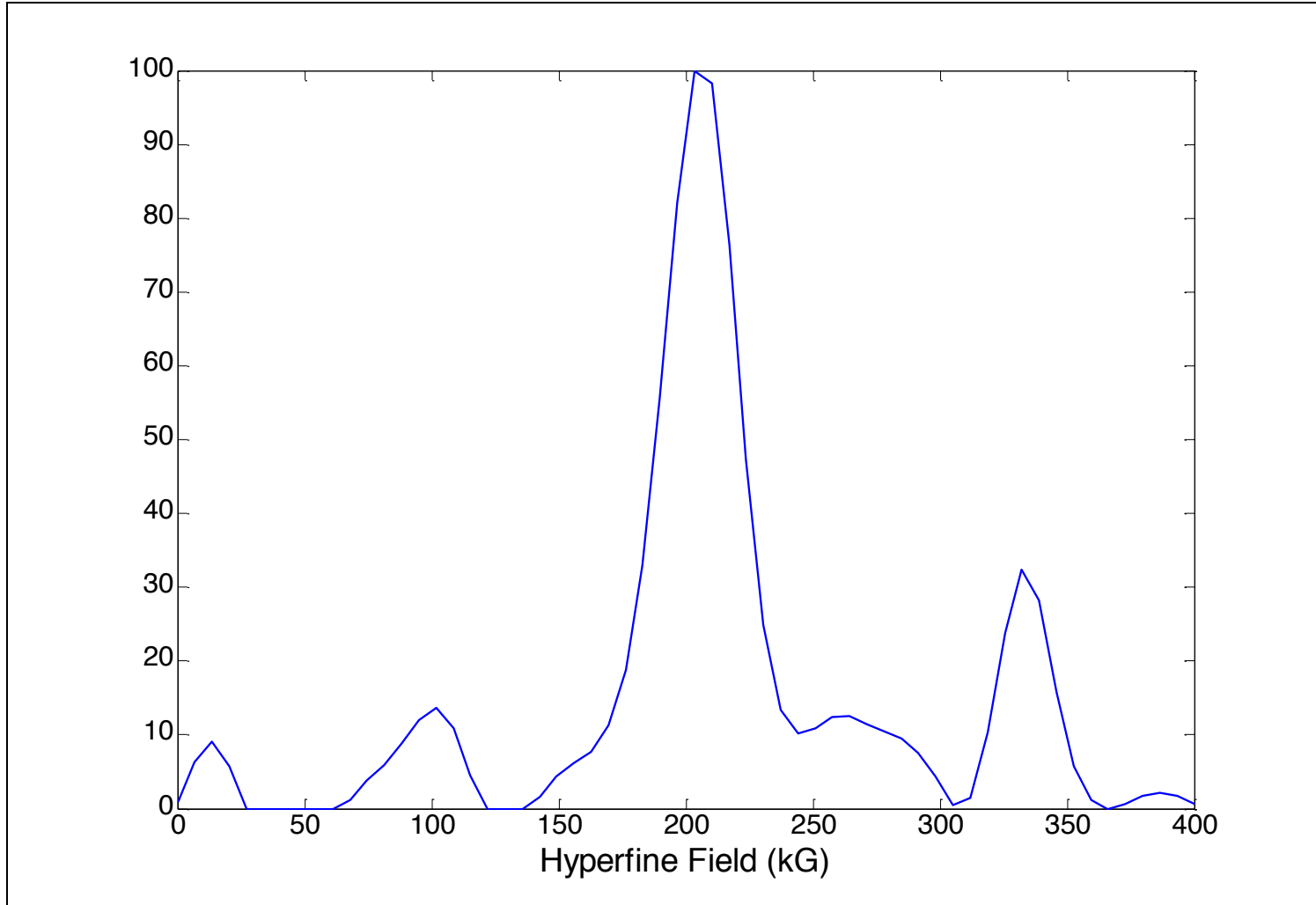
Prototype vial for the Spex 8000Mill,
constructional details along with a sectioned
view of internal channels.



MOESSBAUER SPECTROSCOPY



MOESSBAUER SPECTROSCOPY: Hyperfine Field Distribution



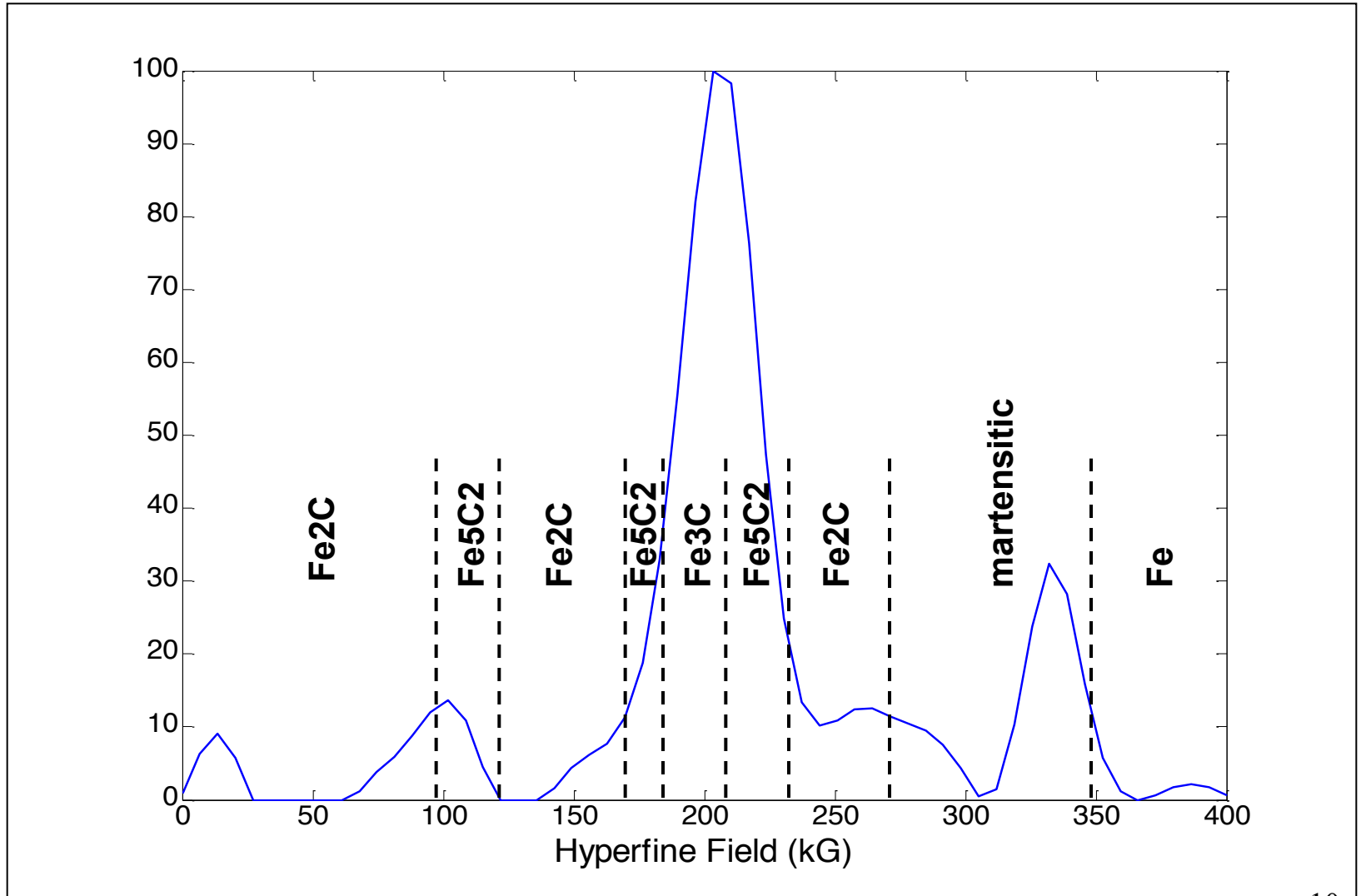
TECHNICAL details: Hyperfine Field Distribution Assignment

	Field, kG		
Fe	300-350		
Fe ₃ C	185-215		
Fe ₂ C	0-95	130-170	230-270
Fe ₅ C ₂	95-130	170-185	215-230
“Martensitic”	270-300		
Fe ₇ C ₃	-	In progress..	

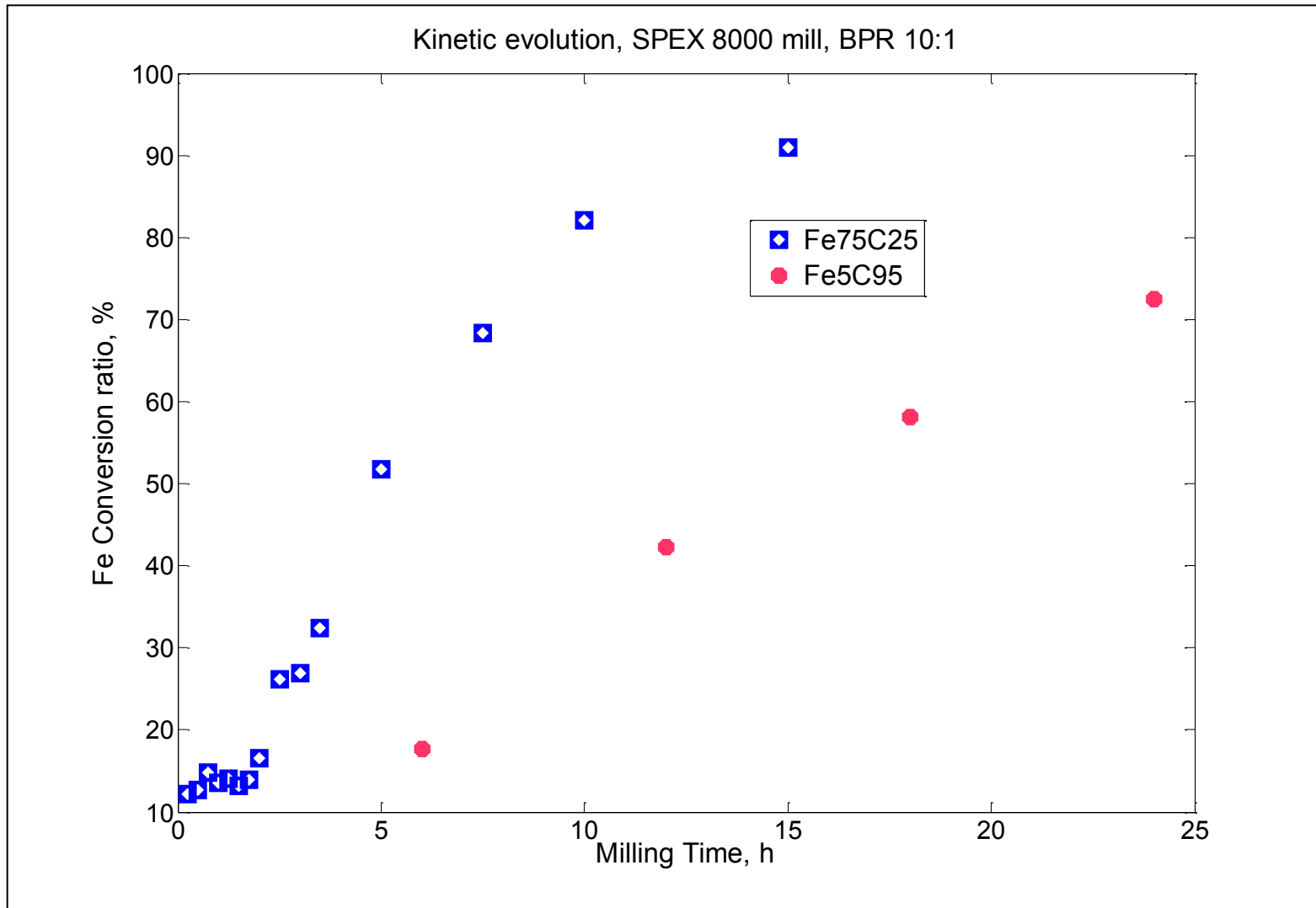
TECHNICAL details: Hyperfine Field Distribution Assignment

Field, kG		Isomer Shift (mm/s)
0-95	Fe ₂ C	0.03
95-130	Fe ₅ C ₂	0.02
130-170	Fe ₂ C	0.02
170-185	Fe ₅ C ₂	0.02
185-215	Fe ₃ C	0.02
215-230	Fe ₅ C ₂	0.02
230-270	Fe ₂ C	0.02
270-300	“Martensitic”	0
300-350	Fe	0

CALCULATION OF PHASE FRACTION



KINETIC APPROACH



KINETIC RESULTS Fe5C95

BPR 10:1, Spex 8000 Mill

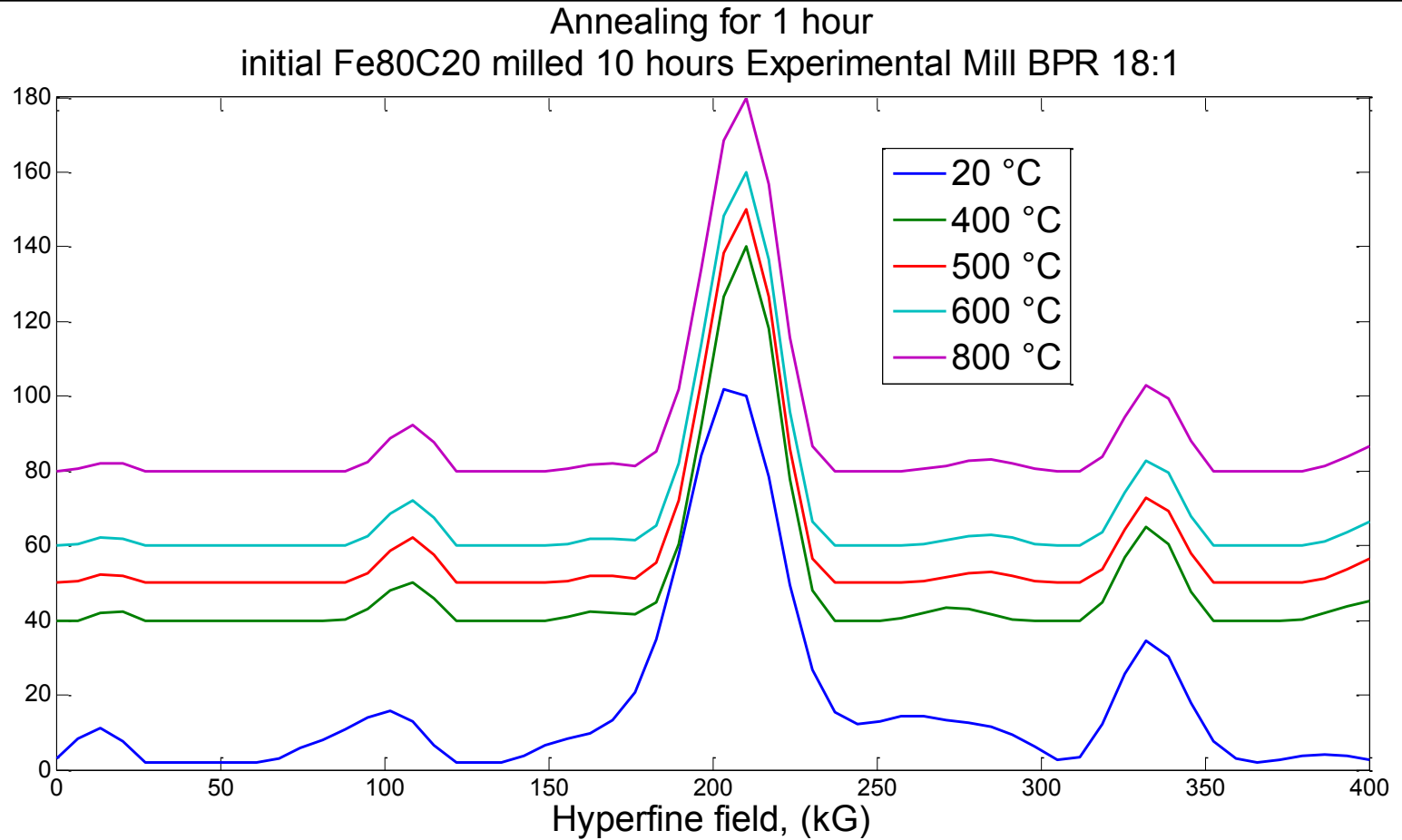
milling time, h	Fe	Fe2C	Fe5C2	Fe3C	Martens
6	82,4	7,0	3,5	6,8	0,5
12	57,7	17,2	7,6	16,6	0,9
18	41,8	25,3	9,7	22,4	0,8
24	27,5	31,8	13,3	25,7	1,6

KINETIC RESULTS Fe75C25

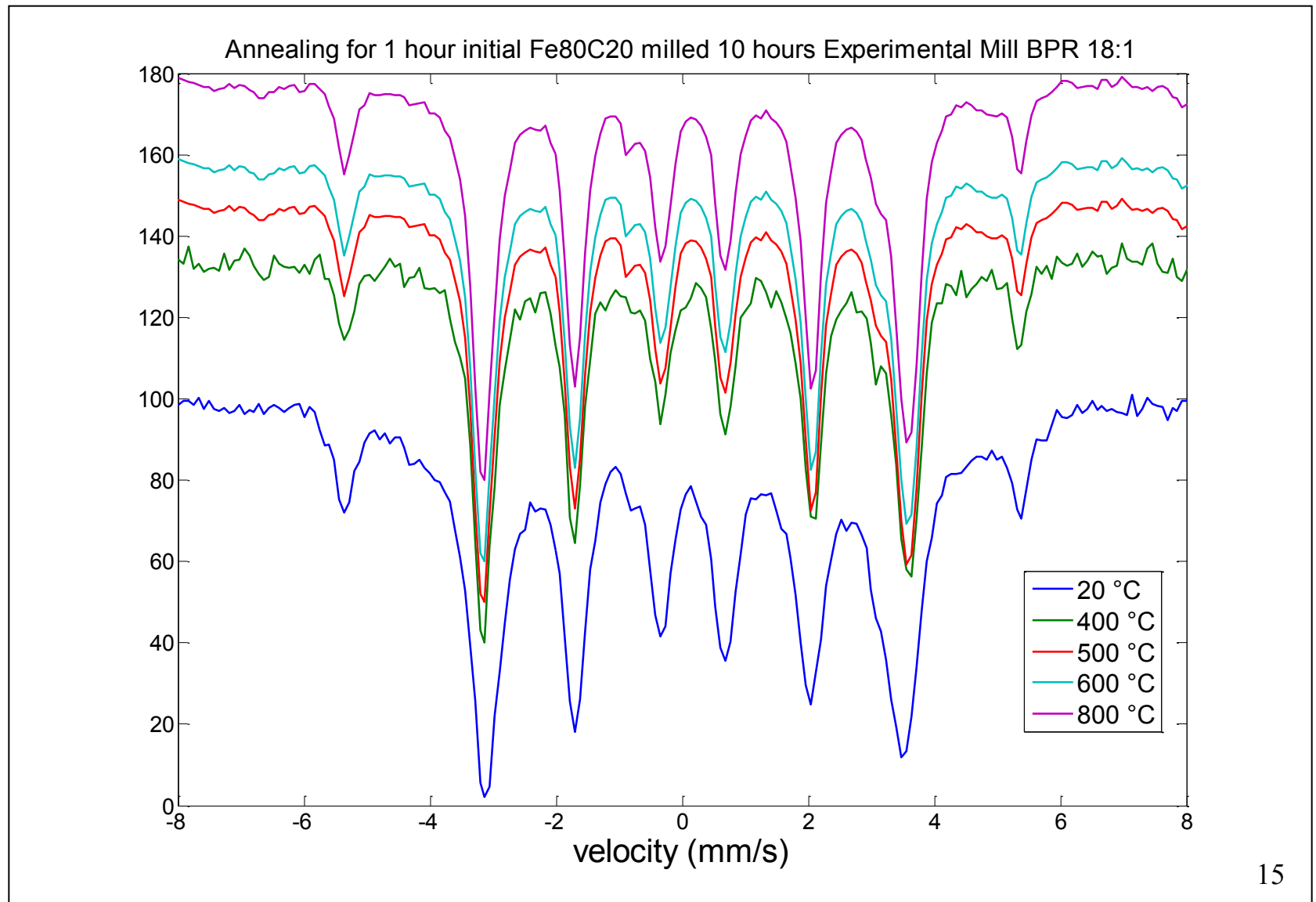
BPR 10:1, Spex 8000 Mill

milling time, h	Fe	Fe2C	Fe5C2	Fe3C	Martens
0,25	87,8	3,8	3,4	4,9	0,0
0,5	87,3	3,7	3,7	5,3	0,0
0,75	85,2	4,0	3,8	6,7	0,3
1	86,4	5,5	3,4	4,6	0,1
1,25	85,9	5,6	3,5	4,8	0,2
1,5	86,8	6,6	2,6	2,4	1,6
1,75	86,1	7,2	2,7	3,5	0,5
2	83,4	8,3	2,8	4,6	0,9
2,5	73,8	11,0	5,0	8,0	2,2
3	73,1	12,3	5,4	7,2	1,9
3,5	67,6	13,6	7,6	8,2	3,0
5	48,2	17,7	11,5	17,9	4,8
7,5	31,6	21,2	16,0	24,4	7,0
10	17,9	23,9	20,5	31,0	6,7
15	9,0	30,4	23,1	31,0	6,6

IRON CARBIDES THERMAL STABILITY



IRON CARBIDES THERMAL STABILITY



ANNEALING FOR 1h Fe₈₀C₂₀ MILLED FOR 10 h, BPR 18:1, Experimental Mill

annealing temperature, °C	Fe	Fe ₂ C	Fe ₅ C ₂	Fe ₃ C
25	14,1	17,3	18,4	46,9
25	13,8	17,6	17,8	47,6
400	15,0	5,0	13,7	65,4
465	15,4	5,2	11,5	66,9
500	26,9	1,1	10,2	61,6
580	20,2	1,9	9,9	66,7
700	13,4	2,6	15,2	67,1
825	35,0	2,1	7,6	55,3

CONCLUSIONS

- Mechanochemical synthesis (mechanochemical synthesis) of different iron carbides is feasible and interesting for the many different carbides that may be synthesized with a simple experimental technique
- We have synthesized Fe₃C, different Fe₂C carbides and Fe₅C₂
- We are now working towards understanding thermal stability
- The whole topic might be useful for:
 - fundamental studies for properties of steels
 - providing "non-equilibrium" materials data for Calphad method modeling
 - (outside this conference..) provide iron carbides as catalysts for heterogeneous catalysis
 - (outside this conference..) provide materials that are currently considered to be components of the earth's inner core